

Receiving Report

Date: 11/1/22

Batch No: M118400

Supplier: ThyssenKrupp

Dart P/O: 14019

Packing Slip: Yes No
 Invoice: Yes No
 Receipt: Cash Cr

Release Note Attached: Yes No N/A
 Waybill Attached: Yes No N/A
 Shipment Complete: Yes No N/A
 QC6 Inspection OK 11/17/22 N/A
 Work Order N/A

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments
M303410605		12	0	0	12	ST
M3024125.032		96	0	0	96	
M304516.63		96	0	0	96	
M304B0355X0300		12	0	0	12	
M304B.0600X2.00		12	0	0	12	
M6061760100						

Initials of receiver (if shipment OK) 96 Level 12 96

Production/Admin:

11/1/22

Location

Date

Received/Costing

C

Initial

I N V O I C E

No: PEC IV-571995

Date: 21Jul11

Due: 20Aug11

Sold By:

THYSSENKRUPP MATERIALS NA
 2821 LANGSTAFF ROAD
 CONCORD, ONTARIO L4K 5C6
 Tel: 905 669 9444 Fax: 9057389033

Remit to:

THYSSENKRUPP MATERIALS NA
 c/o T27540
 P. O. BOX 4275, POSTAL STATION 'A'
 TORONTO, ONTARIO M5W 5V8

Sold To: (20115)

DART AEROSPACE
 1270 ABERDEEN ST
 HAWKESBURY, ON K6A 1K7

Shipped To: (1)

DART AEROSPACE
 1270 ABERDEEN ST
 HAWKESBURY, ON K6A 1K7

=====
 Shp Dt 21Jul11 Ord Dt 19Jul11 SO No ST-351948 B/L PEC 721477
 Trm NET 30 DAYS/NET 30 JOURS PO/Ref 14519
 Frt PREPAID Via VIM TRANSFER TR FOB CONCORD
 Slp STAN IVERS (905-532-1350) Pb1
 =====

1 STAINLESS STEEL ROUND BAR 303 STAINLESS .625" DIA X 144.0000"	1 PCS	12 FT
MATERIAL	12 FT @	5.5500 ✓ FT
ENERGY & CAP SURCHG		25.0000 LOT

2 STAINLESS STEEL ROUND BAR 303 STAINLESS .750" DIA X 144.0000" Part STOCK	5 PCS	60 FT 91 LBS
MATERIAL	60 FT @	3.8600 ✓ FT

3 STAINLESS STEEL SHEET 304-2B .0360 Nom X 48.0000" X 96.0000"	6 PCS	289 LBS 592.45 ✓
MATERIAL	289 LBS @	2.0500 - LBS

4 STAINLESS STEEL SHEET 304-2B .0300 Nom X 48.0000" X 96.0000"	2 PCS	80 LBS 185.00 ✓
MATERIAL	2 PCS @	92.5000 EA

5 ALUMINUM FLAT BAR 6061-T6511 .187" x 4.00" X 240.0000" Part STOCK	1 PCS	20 FT 18. LBS
MATERIAL	20 FT @	1.8900 ✓ FT

6 ALUMINUM FLAT BAR 6061-T6511 .625" x 2.50" X 144.0000" Part STOCK	1 PCS	12 FT 22 LBS
MATERIAL	12 FT @	3.8500 ✓ FT

7 ALUMINUM FLAT BAR 6061-T6511 1.00" x 4.00" X 144.0000" Part STOCK	2 PCS	24 FT 113 LBS
MATERIAL	24 FT @	9.8900 ✓ FT

I N V O I C E

No: PEC IV-571995

Date: 21Jul11

Sold By:
 THYSSENKRUPP MATERIALS NA
 2821 LANGSTAFF ROAD
 CONCORD, ONTARIO L4K 5C6
 Tel: 905 669 9444 Fax: 9057389033

Remit to: Due: 20Aug11
 THYSSENKRUPP MATERIALS NA
 c/o T27540
 P. O. BOX 4275, POSTAL STATION 'A'
 TORONTO, ONTARIO M5W 5V8

Sold To: (20115)
 DART AEROSPACE

Shipped To: (1)
 DART AEROSPACE

8 ALUMINUM FLAT BAR 6061-T6511 1.250" x 1.50" X 144.0000"	1 PCS	12 FT 27 LBS
Part STOCK		
MATERIAL	12 FT @	4.5500 ✓ FT
		54.60
9 ALUMINUM SQUARE BAR 6061-T6511 1.50" X 144.0000"	1 PCS	12 FT 32 LBS
Part STOCK		
MATERIAL	12 FT @	5.7400 ✓ FT
		68.88
10 ALUMINUM FLT BAR ECONOPLT 6061-T6511 .500" X 12.00" X 144.5000"	4 PCS	48 ' 2.0000 " 339 LBS
MATERIAL	48 ' 2.0000 " @	15.3199 ✓ FT
		737.91
11 ALUMINUM PLATE 6061-T6511 .50" THICK X 24.0000" X 30.0000"	1 PCS	35 LBS
GRAIN DIRECTION TO RUN ALONG THE 30.00 DIM		
MATERIAL	1 PCS @	142.5000 ✓ EA
		142.50

Total Shipped: 25 PCS 1,058 LBS
 Interest will be charged at 1.5% per month or
 18% per year on overdue accounts.

*** SALES DEPT. OFFICE HOURS ***
 7:30 AM TO 5:00 PM - MONDAY TO FRIDAY

**** TEL. 800-926-2600 ****

*** CUSTOMER PICK-UP HOURS ***

*** 9:00 AM TO 4:00 PM ***

*** PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE
 ADDED TO EVERY ORDER. ***

* WE STOCK STAINLESS STEEL!!!! *

* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT *

TPS/GST TVH/HST 140223934 RT0001

TVQ - QST 1017327981 TQ0001

 Material Processing Freight Other Taxes TOTAL DUE
 2,400.90 25.00 315.38 2,741.28

Taxes: ONHSTS 315.38

Page: 2 Last



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PO REPRINT

Purchase Order ID PO14519

Purchase Order Date 7/19/2011
PO Print Date 7/19/2011

Page Number 1 of 4

Order From : VC-COP001

THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL "A"
TORONTO, ON M5W 5V8
CA

Contact Name	Buyer	Chantal Lavoie
Vendor Phone	Requisition Nbr	
Vendor Fax	Tax Resale Nbr	10127-2607
Vendor Account Nbr	Terms	Net 30
	Currency	CAD
	FOB	Destination-Collect

Ship To : DART AEROSPACE LTD 1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

FAXED
7/19/2011

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req. Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	M303H0.625 032 R0	HEX BAR .625	7/22/2011 Yes	✓ 12.00 f	Yours ppd 10/14/11/22	\$9.1700	\$110.04
2	M303R0.625 028	303 Round Bar 0.625"	7/22/2011 Yes	✓ 12.00 f	Yours ppd 10/14/11/22	\$5.5500	\$66.60
3	M303R0.750 028	303 Round Bar 0.750	7/22/2011 Yes	✓ 60.00 f	Yours ppd 10/14/11/22	\$3.8600	\$231.60
4	M2024T3S.032 022	2024-T3 .032 sheet	7/22/2011 Yes	96.00 sf	Yours ppd	\$3.0938	\$297.00

7/19/2011



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1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
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PO REPRINT

Purchase Order ID PO14519

Purchase Order Date 7/19/2011
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Page Number 2 of 4

Order From : VC-COP001

THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL "A"
TORONTO, ON M5W 5V8
CA

Contact Name

Vendor Phone 905 669 9444

Vendor Fax 905 738 9033

Vendor Account Nbr

Buyer Chantal Lavoie

Requisition Nbr

Tax Resale Nbr 10127-2607

Terms Net 30

Currency CAD

FOB Destination-Collect

Special Inst: MATERIAL: 2024-T3 ALUMONUM
SHEET AS PER
QQ-A-250/4 OR AMS-QQ-A-250/4 OR
AMS 4037
OR ASTM B209

M304S20GA 020 304/316 .040 Sheet 7/22/2011 ✓ 192.00 Yours ppd \$3.0857 \$592.45

Special Inst: MATERIAL: AISI 304/316 SS SHEET
ANNEALED 2B FINISH
AS PER MIL-S-5059 OR AMS 5513
(304) OR
AMS 5524 (316) OR ASTM A240 OR
ASME SA240

M304S22GA 020 304/316 .032 Sheet 7/22/2011 ✓ 64.00 Yours ppd \$2.9688 (85.00) \$190.00

Special Inst: MATERIAL AS ABOVE

7 M304S16GA 304/316 Sheet .063 7/22/2011 96.00 Yours ppd \$6.6094 \$634.50
Yes sf

Special Inst: MATERIAL AS ABOVE

8 M304B0.375X03.000 M304 SS bar .375 x 3.00 7/22/2011 12.00 Yours ppd \$15.2100 \$182.52
Yes f

Special Inst: MATERIAL: AISI 304/316 SS BAR
OR AISI 304/316
SS PLATE AS PER ASTM A276 OR
ASTM A240
NOTE: AISI 303 NOT ACCEPTABLE



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
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PO REPRINT

Purchase Order ID PO14519

Purchase Order Date 7/19/2011

PO Print Date 7/19/2011

Page Number 3 of 4

Order From : VC-COP001

THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL "A"
TORONTO, ON M5W 5V8
CA

Contact Name	Buyer	Chantal Lavoie
Vendor Phone	Requisition Nbr	
Vendor Fax	Tax Resale Nbr	10127-2607
Vendor Account Nbr	Terms	Net 30
	Currency	CAD
	FOB	Destination-Collect
9 M304B0.625X3.000	304 BAR .625 X 3.00	7/22/2011 12.00 Yours ppd \$23.0300 \$276.36
10 M6061T6B0.187X04.000	6061-T6 Bar .187 x 4.00	7/22/2011 ✓ 20.00 Yours ppd \$1.8900 \$37.80
11 M6061T6B0.500X12.000	6061-T6 Bar .500 x 12.00	7/22/2011 48.00 Yours ppd \$15.3199 \$735.36 ✓
12 M6061T6B0.625X02.500	6061-T6 Bar .625 x 2.50	7/22/2011 ✓ 12.00 Yours ppd \$3.8500 \$46.20 ✓
13 M6061T6B1.000X04.000	6061-T6 Bar 1.00 x 4.00	7/22/2011 ✓ 24.00 Yours ppd \$9.8900 \$237.36 ✓
14 M6061T6B1.500X01.250	6061-T6 Bar 1.50 x 1.25	7/22/2011 ✓ 12.00 Yours ppd \$4.5500 \$54.60 ✓

7/19/2011



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PO REPRINT

Purchase Order ID PO14519

Purchase Order Date 7/19/2011

PO Print Date 7/19/2011

Page Number 4 of 4

Order From : VC-COP001

THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275, POSTAL "A"
TORONTO, ON M5W 5V8
CA

Contact Name	Buyer	Chantal Lavoie
Vendor Phone	Requisition Nbr	
Vendor Fax	Tax Resale Nbr	10127-2607
Vendor Account Nbr	Terms	Net 30
	Currency	CAD
	FOB	Destination-Collect

Special Inst: MATERIAL AS BAAVE

15 M6061T6B1.500X01.500 6061-T6 Bar 1.50 x 1.50 7/22/2011 ✓ 12.00 Yours ppd \$5.7400 \$68.88 ✓
o10 Yes f 1/11/7/22

Special Inst: MATERIAL AS ABOVE

16 M6061T6S.100 6061-T6 .100 Sheet 7/22/2011 ✓ 96.00 Yours ppd \$4.4959 \$431.61
o21 Yes sf 1/11/7/22

Special Inst: MATERIAL: 6061-T6 / T62
ALUMINUM SHEET
AS PER QQ-A-250/11 OR AMS-QQ-A-
250/11 OR
AMS 4025/AMS 4027 OR ASTM B209

17 M6061T6B0.500X24.000 6061-T6 BAR .500" X 7/22/2011 ✓ 2.50 Yours ppd \$57.0000 \$142.50 ✓
24.000" Yes f 1/11/7/22

Special Inst: MATERIAL; 6061-
T6/T651/T6510/T6511/T62
ALUMINUM BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-
225/8 OR AMS 4117/4128/
4115/4116 OR QQ-A-A200/8 OR AMS-
QQ-A-200/8 OR AMS 4160
OR ASTM B211 OR ASTM B221

SIZE OF MATERIAL: .500" X 24" X
30" GRAIN DIRECTION
ALONG 30"

PO Total: \$4,335.39

MATERIAL CERTIFICATION
REQ'D UPON DELIVERY

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required when applicable

Change Nbr: 2

Change Date: 7/19/2011

B I L L O F L A D I N G

No: PEC 721477

Ship From:
 THYSSENKRUPP MATERIALS NA
 2821 LANGSTAFF ROAD
 CONCORD, ONTARIO L4K 5C6
 Tel: 905 669 9444 Fax: 9057389033

Ship Date 21Jul11 at 15:28 From PFW
 Probill
 Via VIM TRANSFER TRUCK
 FOB CONCORD
 Frt PREPAID
 Route 0-0 Manifest
 Vhicle Trailer
 Slp STAN IVERS (905-532-1350)
 Sold To: (20115)
 DART AEROSPACE
 1270 ABERDEEN ST
 HAWKESBURY, ON K6A 1K7

Ship To: (1)
 DART AEROSPACE
 1270 ABERDEEN ST
 HAWKESBURY, ON K6A 1K7
 Tel: 613-632-9577 Fax: 613-632-1053

B I L L O F L A D I N G

1) Our Order PEC-351948- 1 Your PO # 14519
 STAINLESS STEEL ROUND BAR 303 STAINLESS
 .625" DIA X 144.0000"

Heat Number	Tag No	Quantity	PCS	Wt LBS
9KE6	216209	12 FT	1	12

2) Our Order PEC-351948- 2 Your PO # 14519
 Part # STOCK
 STAINLESS STEEL ROUND BAR 303 STAINLESS
 .750" DIA X 144.0000"

Heat Number	Tag No	Quantity	PCS	Wt LBS
9NM1	216210	60 FT	5	91

3) Our Order PEC-351948- 3 Your PO # 14519
 STAINLESS STEEL SHEET 304-2B
 .0360 Nom X 48.0000" X 96.0000"

Heat Number	Tag No	Quantity	PCS	Wt LBS
YU256037	216301	192.00 SFT	6	289

4) Our Order PEC-351948- 4 Your PO # 14519
 STAINLESS STEEL SHEET 304-2B
 .0300 Nom X 48.0000" X 96.0000"

Heat Number	Tag No	Quantity	PCS	Wt LBS
YU161154	216302	64.00 SFT	2	80

5) Our Order PEC-351948- 5 Your PO # 14519
 Part # 4-6 DAYS
 STAINLESS STEEL SHEET 304-2B
 .0600 Nom X 48.0000" X 96.0000"
 THIS ITEM IS BACK ORDERED

Page: 1Continued

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
 RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
 MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

B I L L O F L A D I N G

No: PEC 721477

Ship From:
 THYSSENKRUPP MATERIALS NA
 2821 LANGSTAFF ROAD
 CONCORD, ONTARIO L4K 5C6
 Tel: 905 669 9444 Fax: 9057389033

Ship Date: 21Jul11 at 15:28 From PFW
 Probill
 Via VIM TRANSFER TRUCK
 FOB CONCORD
 Frt PREPAID
 Route 0- 0 Manifest
 Vhicle Trailer
 Slp STAN IVERS (905-532-1350)
 Sold To: (20115)
 DART AEROSPACE

Ship To: (1)
 DART AEROSPACE

B I L L O F L A D I N G

6) Our Order PEC-351948- 6 Your PO # 14519
 Part # STOCK

ALUMINUM FLAT BAR 6061-T6511
 .187" x 4.00" X 240.0000"

Rel #

Heat Number Tag No
 2BN821 216211

Quantity PCS
 20 FT 1

Wt LBS
 18

7) Our Order PEC-351948- 7 Your PO # 14519
 Part # STOCK

ALUMINUM FLAT BAR 6061-T6511
 .625" x 2.50" X 144.0000"

Rel #

Heat Number Tag No
 20684033 216212

Quantity PCS
 12 FT 1

Wt LBS
 22

8) Our Order PEC-351948- 8 Your PO # 14519
 Part # STOCK

ALUMINUM FLAT BAR 6061-T6511
 1.00" x 4.00" X 144.0000"

Rel #

Heat Number Tag No
 Z00217011 216213

Quantity PCS
 24 FT 2

Wt LBS
 113

9) Our Order PEC-351948- 9 Your PO # 14519
 Part # STOCK

ALUMINUM FLAT BAR 6061-T6511
 1.250" x 1.50" X 144.0000"

Rel #

Heat Number Tag No
 2BN751 216214

Quantity PCS
 12 FT 1

Wt LBS
 27

10) Our Order PEC-351948- 10 Your PO # 14519
 Part # STOCK

ALUMINUM SQUARE BAR 6061-T6511
 1.50" X 144.0000"

Rel #

Heat Number Tag No
 2BN893 216215

Quantity PCS
 12 FT 1

Wt LBS
 32

Page: 2Continued

7/11/12

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
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RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
 MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

Ship From: B I L L O F L A D I N G
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 9057389033

No: PEC 721477
Ship Date 21Jul11 at 15:28 From PFW
Probill
Via VIM TRANSFER TRUCK
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE

Ship To: (1)
DART AEROSPACE

B I L L O F L A D I N G

11) Our Order PEC-351948- 11 Your PO # 14519
ALUMINUM FLT BAR ECONOPLT 6061-T6511
.500" X 12.00" X 144.5000"

Heat Number	Tag No	Quantity	PCS	Wt LBS
20812436	216216	48 2.0000 "	4	339

12) Our Order PEC-351948- 12 Your PO # 14519
ALUMINUM PLATE 6061-T651
.50" THICK X 24.0000" X 30.0000"
GRAIN DIRECTION TO RUN ALONG THE 30.00 DIM

Heat Number	Tag No	Quantity	PCS	Wt LBS
668573	216367	5.00 SFT	1	35

TOTAL:	Tags	PCS	LBS
	11	25	1058

Heat Number
20812436
2BN751
2BN821
2BN893
668573
9KE6
9NM1
YU161154
YU256037
Z00217011

*** Chemical Analysis ***

10/17/11

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR
TO SHIPPING.

ATTN: CHANTAL/LINDA

** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **
** REFERENCED ON IT **

Page: 3Continued

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
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 Sold To: (20115)
 DART AEROSPACE

Ship To: (1)
 DART AEROSPACE

B I L L O F L A D I N G

TOTAL 2 BDLS, 1 SKID , 1 PKG G.W. 1127 LBS

*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA
 CONCORD, ONT.* *** 9:00 AM TO 4:00 PM ***

**** TEL. 800-926-2600 ****

* WE STOCK STAINLESS STEEL *

* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT *

***PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE
 ADDED TO EVERY ORDER.***

Page: 4 Last

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
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 THYSSENKRUPP MATERIALS NA
 2821 LANGSTAFF ROAD
 CONCORD, ONTARIO L4K 5C6
 Tel: 905 669 9444 Fax: 9057389033

Ship To: (1)
 DART AEROSPACE
 1270 ABERDEEN ST
 HAWKESBURY, ON K6A 1K7
 Tel: 613-632-9577 Fax: 613-632-1053

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 No: PEC 721477
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 Route 0- 0 Manifest
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 Slp STAN IVERS (905-532-1350)
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 1270 ABERDEEN ST
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B I L L O F L A D I N G
 1) Our Order PEC-351948- 1 Your PO # 14519
 STAINLESS STEEL ROUND BAR 303 STAINLESS
 .625" DIA X 144.0000"

Heat Number	Tag No	Quantity	PCS	Wt LBS
9KE6	216209	12 FT	1	12

2) Our Order PEC-351948- 2 Your PO # 14519
 Part # STOCK Rel #
 STAINLESS STEEL ROUND BAR 303 STAINLESS
 .750" DIA X 144.0000"

Heat Number	Tag No	Quantity	PCS	Wt LBS
9NM1	216210	60 FT	5	91

3) Our Order PEC-351948- 3 Your PO # 14519
 STAINLESS STEEL SHEET 304-2B
 .0360 Nom X 48.0000" X 96.0000"

Heat Number	Tag No	Quantity	PCS	Wt LBS
YU256037	216301	192.00 SFT	6	289

4) Our Order PEC-351948- 4 Your PO # 14519
 STAINLESS STEEL SHEET 304-2B
 .0300 Nom X 48.0000" X 96.0000"

Heat Number	Tag No	Quantity	PCS	Wt LBS
YU161154	216302	64.00 SFT	2	80

5) Our Order PEC-351948- 5 Your PO # 14519
 Part # 4-6 DAYS Rel #
 STAINLESS STEEL SHEET 304-2B
 .0600 Nom X 48.0000" X 96.0000"
 THIS ITEM IS BACK ORDERED

Page: 1Continued

for ed.

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE

RAPPORTÉES IMMÉDIATEMENT

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RÉTOUR DE MARCHANDISES AVEC NOTRE NUMÉRO D'APPROBATION SEULEMENT
 MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER

Ship From:
 THYSSENKRUPP MATERIALS NA
 2821 LANGSTAFF ROAD
 CONCORD, ONTARIO L4K 5C6
 Tel: 905 669 9444 Fax: 9057389033

Ship To: (1)
 DART AEROSPACE

B I L L O F L A D I N G
 No: PEC 721477
 Ship Date 21Jul11 at 15:28 From PFW
 Probill
 Via VIM TRANSFER TRUCK
 FOB CONCORD
 Frt PREPAID
 Route 0- 0 Manifest
 Vhicle Trailer
 Slp STAN IVERS (905-532-1350)
 Sold To: (20115)
 DART AEROSPACE

B I L L O F L A D I N G

6) Our Order PEC-351948- 6 Your PO # 14519
 Part # STOCK Rel #
 ALUMINUM FLAT BAR 6061-T6511

.187" x 4.00" X 240.0000"

Heat Number	Tag No	Quantity	PCS	Wt LBS
2BN821	216211	20 FT	1	18

7) Our Order PEC-351948- 7 Your PO # 14519
 Part # STOCK Rel #
 ALUMINUM FLAT BAR 6061-T6511

.625" x 2.50" X 144.0000"

Heat Number	Tag No	Quantity	PCS	Wt LBS
20684033	216212	12 FT	1	22

8) Our Order PEC-351948- 8 Your PO # 14519
 Part # STOCK Rel #
 ALUMINUM FLAT BAR 6061-T6511

1.00" x 4.00" X 144.0000"

Heat Number	Tag No	Quantity	PCS	Wt LBS
Z00217011	216213	24 FT	2	113

9) Our Order PEC-351948- 9 Your PO # 14519
 Part # STOCK Rel #
 ALUMINUM FLAT BAR 6061-T6511

1.250" x 1.50" X 144.0000"

Heat Number	Tag No	Quantity	PCS	Wt LBS
2BN751	216214	12 FT	1	27

10) Our Order PEC-351948- 10 Your PO # 14519
 Part # STOCK Rel #
 ALUMINUM SQUARE BAR 6061-T6511

1.50" X 144.0000"

Heat Number	Tag No	Quantity	PCS	Wt LBS
2BN893	216215	12 FT	1	32

Page: 2Continued

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
 RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY.

RETOUR DE MARCHANDISES AVEC NOTRE NUMÉRO D'APPROBATION SEULEMENT.
 MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

Ship From:
 THYSSENKRUPP MATERIALS NA
 2821 LANGSTAFF ROAD
 CONCORD, ONTARIO L4K 5C6
 Tel: 905 669 9444 Fax: 9057389033

Ship To: (1)
 DART AEROSPACE

B I L L O F L A D I N G No: PEC 721477
 Ship Date 21Jul11 at 15:28 From PFW
 Probill
 Via VIM TRANSFER TRUCK
 FOB CONCORD
 Frt PREPAID
 Route 0- 0 Manifest
 Vhicle Trailer
 Slp STAN IVERS (905-532-1350)
 Sold To: (20115)
 DART AEROSPACE

B I L L O F L A D I N G

11) Our Order PEC-351948- 11 Your PO # 14519
 ALUMINUM FLT BAR ECONOPLT 6061-T6511
 .500" X 12.00" X 144.5000"

Heat Number	Tag No	Quantity	PCS	Wt LBS
20812436	216216	48 ' 2.0000 "	4	339

12) Our Order PEC-351948- 12 Your PO # 14519
 ALUMINUM PLATE 6061-T651
 .50" THICK X 24.0000" X 30.0000"
 GRAIN DIRECTION TO RUN ALONG THE 30.00 DIM

Heat Number	Tag No	Quantity	PCS	Wt LBS
668573	216367	5.00 SFT	1	35

TOTAL:	Tags	PCS	LBS
	11	25	1058

Heat Number *** Chemical Analysis ***
 20812436
 2BN751
 2BN821
 2BN893
 668573
 9KE6
 9NM1
 YU161154
 YU256037
 Z00217011

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT
 WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR
 TO SHIPPING.

ATTN: CHANTAL/LINDA

** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **

** REFERENCED ON IT **

Page: 3Continued

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ETRE
 RAPPORTEES IMMEDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY.

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
 MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

Ship From:
 THYSSENKRUPP MATERIALS NA
 2821 LANGSTAFF ROAD
 CONCORD, ONTARIO L4K 5C6
 Tel: 905 669 9444 Fax: 9057389033

Ship To: (1)
 DART AEROSPACE

B I L L O F L A D I N G

No: PEC 721477
 Ship Date 21Jul11 at 15:28 From PFW
 Probill
 Via VIM TRANSFER TRUCK
 FOB CONCORD
 Frt PREPAID
 Route 0- 0 Manifest
 Vhcle Trailer
 Slp STAN IVERS (905-532-1350)
 Sold To: (20115)
 DART AEROSPACE

B I L L O F L A D I N G

TOTAL 2 BDLS, 1 SKID , 1 PKG G.W. 1127 LBS

*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA
 CONCORD, ONT.* *** 9:00 AM TO 4:00 PM ***
 *** TEL. 800-926-2600 ***

* WE STOCK STAINLESS STEEL *

* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT *

***PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE
 ADDED TO EVERY ORDER.***

Page: 4 Last

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
 RAPPORTÉES IMMÉDIATEMENT

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMÉRO D'APPROBATION SEULEMENT
 MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

STAINLESS STEEL ROUND BAR 303 STAINLESS
625 DIA X 144.0000"

PART NO.

Certificate of Mill Test Results

BL PEC-721477-001

21Jul11

Pg 1 of 1

PO/Ref 14519

We certify that this is a true copy of the report
furnished by the producer of the metal or data
resulting from tests made in approved labs.

Signed by:



6870 HIGHWAY 42 EAST

METALLURGICAL TEST REPORT

NORTH AMERICAN STAINLESS
6870 HIGHWAY 42 EAST
GHENT, KY 41045Certificate: 652211 1 Mail To:
THYSSENKRUPP MATERIALS
2821 LANGSTAFF ROAD
CONCORD, ON L4K5C6Ship To:
THYSSENKRUPP MATERIALS
2821 LANGSTAFF ROAD
CONCORD, ON L4K5C6

Date: 6/27/2011 Page: 1

Customer: 007206 001

Steel: 303

Your Order: PEC231153

NAS Order: IN 0122956 01

Corrosion:

PRODUCT DESCRIPTION:

Round-Bar, Annealed, Cold Draw
ASTM A582/05 EM.10204 3.1, ASTM A484/08
AMS 5640U TYPE 1, QQS-764B CONDITION A

REMARKS:

COMPLIES W/REQUIREMENTS OF DFARS EU DIRECTIVE 2002.95.
EC. ROHS. EAP+AOD+CC. NO WELD REPAIR. MELTED AND MFG IN USA
FREE FROM MERCURY AND LOW MELTING ALLOY CONTAMINATION

Product Id	Skid #	Diameter	Size	Weight	Length	Mark	Pieces	Commodity Code
BD9014 7		.6250		1.024	144.00		1	

CHEMICAL ANALYSIS CM(Country of Melt) ES(Spain) US(United States) ZA(South Africa) JP(Japan)

HEAT	CM	C	CO	CK	CU	MN	MO	N	Ni	P
9KE6	US	.0400	.0695	17.4800	.3100	1.7625	.2725	.0494	8.5645	.0330
S SI										
		.3225		.3975						

MECHANICAL PROPERTIES

Product Id	l	d	HB	.2YS	UTS	RA	Elong		
	o	i	No.	RST	KSI	%	% 4D		
BD9014 7	R	L	198.00	74.76	102.25	54.35	46.13		

NAS hereby certifies that the analysis on this certification is correct and the
material meets the specifications stated.

QC ENGINEER

6/27/2011

ERIC HESS

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

STAINLESS STEEL ROUND BAR 303 STAINLESS
750" DIA X 144.0000"

PART NO STOCK

PO/R#114519

We certify that this is a true copy of the report
furnished by the producer of the metal, or data
resulting from tests made in approved labs.

Certificate of Mill Test Results

BL PEC 721477-002

2011-11

Pg 1/1

Signed by:



6870 HIGHWAY 42 EAST

Certificate: 656691 2
Customer: 007206 001
Mail To:
THYSSENKRUPP MATERIALS
2821 LANGSTAFF ROAD
CONCORD, ON L4K5C6SHIP TO:
THYSSENKRUPP MATERIALS
2821 LANGSTAFF ROAD
CONCORD, ON L4K5C6NORTH AMERICAN STAINLESS
6870 HIGHWAY 42 EAST
GHENT, KY 41045

Date: 7/18/2011 Page: 1

Steel: 303

Finish: CD

Corrosion:

PRODUCT DESCRIPTION:

SOLUTION ANNEAL TEMP 1900F MIN
Round Bar, Annealed, Cold Draw
ASTM A582/05 EN 10204 3.1, ASTM A484/08
AMS 5660U TYPE 1, QQS-764B, CONDITION A

REMARKS:

COMPLIES W/ REQUIREMENTS OF DEARS EU DIRECTIVE 2002.95.
EC. ROHS. EAF+AOD+CC. NO WELD REPAIR. MELTED AND MFG IN USA
FREE FROM MERCURY AND LOW MELTING ALLOY CONTAMINATION

Product Id	Skid #	Diameter	Size	Weight	Length	Mark	Pieces	Commodity Code
BD9362 6		.7500		1,090	144.00	20	1	

CHEMICAL ANALYSIS CM(Country of Melt) ES(Spain) US(United States) ZA(South Africa) JP(Japan)

HEAT	CM	C	CO	CR	CU	MN	MO	N	NI	P
9NMI	US	.0719	.0675	17.5170	.3025	1.8165	.3650	.0450	8.5175	.0330
	S		SI							
		.3200		.5815						

MECHANICAL PROPERTIES

Product Id	1	4	HB	.2YS	UTS	RA	Elng	
	o	i	No.	ksi	ksi	%	% 6D	
BD9362 6	R	L	196.00	78.36	106.81	35.92	30.36	

NAS hereby certifies that the analysis on this certification is correct and the
material meets the specifications stated.

QC ENGINEER

ERIC HESS

7/18/2011

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

STAINLESS STEEL SHEET 304LB
0360 mm X 45.0000" X 96.0000"
PART NO:

PO#834519

We certify that this is a true copy of the report
furnished by the producer of the metal, or data
resulting from tests made in approved labs.

Certificate of Mill Test Results

BL-PEC-721477-003

21JUL11

Pg. 1/1

MILL TEST REPORT

TA CHEN INTERNATIONAL, INC.

Rec 22

This MTR contains 1 page (Page# 1)

Customer: COPCON PO#: PEC-223487 SO#: PG9657
Item: 20GA489G3042B Bundle: 93548788A-3 Heat#: YU256037

MTR#: YMCLF10M358-2-2.G

INSPECTION CERTIFICATE

YIEH MAU CORP.

EN-4

INVOICE NO.: FI04057-2358-2359-2
COMMODITY: PRIMARY COLD ROLLED STAINLESS STEEL SHEETS,
AISI 304 2B FINISH
SPECIFICATION: AISI 304
CUSTOMER: HAIFORD ENTERPRISE LTD.工廠: 台北市竹林路345號
345, SHI LIN RD, LU CHU HSIEH
KAOSHING HSIEH, TAIWAN R.O.C.
TEL: (07) 672885 FAX: (07) 6733208
CERTIFICATE NO.: P-104371-2
DATE OF ISSUE: 24/01/2011

SIZE	NO.of Product	Weight in KG KG	Heat No.	ID No.	Physical Properties				Chemical Properties (%)								
					Tensile Test CL-50 mm				Chemical Properties (%)								
					Y.S. MPA	T.S. MPA	E.L. (%)	H.R.B.	C x 100	Si x 100	Mn x 100	P x 1000	S x 1000	Ni x 100	Cr x 100	N x 100	
20GA(0.9MM)X48"X 96"	1	1621	YU256037	92547884-2	42630	95425	53	82	152	4.7	53	112	33	9	802	1813	2
20GA(0.9MM)X48"X 96"	1	1621	YU256037	92547884-3	42630	95425	53	82	152	4.7	53	112	33	9	802	1813	2
20GA(0.9MM)X48"X 96"	1	1621	YU256037	92547884-4	42630	95425	53	82	152	4.7	53	112	33	9	802	1813	2
20GA(0.9MM)X48"X120"	1	1719	YU256049	92548449-1	43065	97585	55	87	179	5	43	131	32	5	809	1821	2.5
20GA(0.9MM)X48"X120"	1	1721	YU256049	92548449-2	43065	97585	55	87	179	5	43	131	32	5	809	1821	2.6
20GA(0.9MM)X48"X120"	1	1721	YU256049	92548449-3	43065	97585	55	87	179	5	43	131	32	5	809	1821	2.5
22GA(0.8MM)X48"X120"	1	1760	YU256071	92547359-5	44370	101205	55	85	172	5.1	50	103	37	1	819	1814	2.3

7 11782

Remark: NO MERCURY CONTAMINATION

WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS
BEEN MADE IN ACCORDANCE WITH THE RULES OF THE MILL CERTIFICATE.

EBCD TEST: GOOD FOR ALL HEATNO.

1 EQUIVALENT TO AISI: S-304, G-316L, G-321, A240-08, A240-16, A193 TYPE 304

2.375 GRANULAR CORROSION IN ACCORDANCE WITH ASTM A262-6

3. Hardness (120mm) HRC 20-25 (ASTM E118, VS, OHA & M/ASTM E92, 97)

4 Tensile Test: ASTM E844

5 Test Hardness: ASTM E118, 93

6 Cup/EBrinell: ASTM E104, 50

7 MERCURY FREE

8 SOURCE: YUSCO

9 CHEMICAL PROPERTIES AND PHYSICAL PROPERTIES CORP. Y TO A/S 5513H

ASTM A688-03/45M6 S488E-03 ANNEALED

YIEH MAU CORP.

Manager of Quality Assurance Section

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

STAINLESS STEEL SHEET 104-2D
0300 Nom X 48.0000" X 96.0000"
PART NO.

PO/Ref 14519

We certify that this is a true copy of the report
furnished by the producer of the metal, or data
resulting from tests made in approved lab.

Certificate of Mill Test Results

SL PBC 721477-004

21Jun11

Pg 1/1

Pec 225932-2
Pec 225932-4
Pec 225932-11
Pec 225932-12
Pec 225932-13

YIEH MAU CORP.

INVOICE NO. : P10M927-1
COMMODITY : PRIME COLD ROLLED STAINLESS STEEL SHEET
SPECIFICATION : AISI 304 ASTM A240/A480 and ASME SA210/SA480
CUSTOMER : OLBERT METAL SALES LIMITED366, SHIN AN RD. LUCHI HSIAO
KAOSHING HSIEH TAIWAN R.O.C
TEL: 07/6672888 FAX: 07/6673000
CERTIFICATE NO: P10M927-1
DATE OF ISSUE: 16/06/2010

MILL TEST CERTIFICATES

SIZE	NO.	Weight (N.W.)		Heat No.	ID NO.	Physical Properties Tensile Test GL=50mm					Chemical Composition													
		KGS	LBS			Y.S. KSI (MPa)	T.S. KSI (MPa)	E.L. % (L%)	TOD	U.T.	C		Mn		P		S		Ni		Cr			
											x1000	x100	x1000	x100	x1000	x100	x1000	x100	x1000	x100				
304 2B PI																								
11GA X 48" X 120"	1	1,628	3,589	YU162009	96S61567C-11	313	654	53	87	179	4.6	52	119	37	3	806	1804	2.7						
11GA X 48" X 120"	1	1,628	3,589	YU162009	96S61567C-12	313	654	53	87	179	4.6	52	119	37	3	806	1804	2.7						
16GA X 48" X 96"	1	1,710	3,770	YU162516	96S615692B1-3	298	624	57	79	152	5.1	46	110	36	3	804	1820	2.7						
16GA X 48" X 120"	1	1,665	3,671	YU162159	96S62953A-2	292	617	60	79	151	5	53	127	33	9	805	1812	2.6						
18GA X 48" X 120"	1	1,350	2,976	YU257404	96S61403B-6	216	657	55	85	172	4.6	51	125	36	6	811	1830	2.9						
18GA X 48" X 120"	1	1,338	2,950	YU257404	96S61403B-7	205	657	53	85	172	4.6	51	125	36	6	811	1830	2.9						
20GA X 48" X 96"	1	1,569	3,491	YU162157	97S6036B1-1	308	647	51	86	176	4	44	103	31	5	807	1822	3.1						
20GA X 48" X 120"	1	1,583	3,498	YU257562	96S629591A-5	315	672	56	86	176	4.3	18	114	37	1	805	1825	3.4						
20GA X 60" X 120"	1	1,630	3,594	YU161329	95S55697J-2221	292	629	54	81	168	5.1	41	108	37	6	809	1818	2.5						
22GA X 48" X 120"	1	1,630	3,594	YU161329	95S55697B-2222	292	629	54	84	168	5.1	41	108	37	6	809	1818	2.5						
22GA X 48" X 96"	1	1,700	3,748	YU161154	96S5583A-2	291	639	55	86	170	4.3	49	122	37	1	806	1807	2.3						
22GA X 48" X 120"	1	1,652	3,642	YU161154	95S5583A-3	291	639	55	85	170	4.3	42	122	37	1	806	1807	2.3						
24GA X 48" X 120"	1	1,336	2,945	YU257156	95S59278B-1	281	616	54	86	176	1.6	37	144	31	9	804	1821	3.2						
24GA X 48" X 120"	1	1,336	2,945	YU257156	95S59278B-2	281	616	54	86	176	1.6	37	144	31	9	804	1821	3.2						
304 NO.4 LASER																								
11GA X 48" X 96"	1	1,646	3,629	YU182009	96S61567B-111	313	654	53	87	179	4.6	52	119	37	3	806	1804	2.7						
11GA X 48" X 120"	1	1,631	3,596	YU182009	96S61567B-112	313	654	53	87	179	4.6	52	119	37	3	806	1804	2.7						
11GA X 48" X 120"	1	1,630	3,594	YU182009	96S61567B-113	313	654	53	87	179	4.6	52	119	37	3	806	1804	2.7						
16GA X 48" X 120"	1	1,690	3,726	YU162547	96S60094A-11	282	602	56	82	160	4.4	47	119	32	10	801	1817	2.5						
16GA X 48" X 120"	1	1,690	3,726	YU162547	96S60094A-12	282	602	56	82	160	4.4	47	119	32	10	801	1817	2.5						
22GA X 48" X 96"	1	1,716	3,849	YU161311	96S55839A-12	294	679	53	85	173	4.8	48	113	36	4	802	1822	2.1						
22GA X 48" X 120"	1	1,718	3,788	YU161311	96S55839A-13	294	659	53	85	173	4.8	48	113	36	4	802	1822	2.1						
24GA X 48" X 96"	1	1,604	3,536	YU162639	96S60747B-15	298	685	55	86	174	4.8	49	122	37	11	804	1820	1.6						
24GA X 48" X 120"	1	1,608	3,523	YU162639	96S60747B-14	298	685	55	86	174	4.8	49	122	37	11	804	1820	1.6						
TOTAL:	25	39,380	86,820																					

Remarks

NO MERCURY CONTAMINATION

We HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS

BEEN MADE IN ACCORDANCE WITH THE RULES OF THE MILL CERTIFICATE

YIEH MAU CORP.



Manager of Quality Assurance Section
C3902
C9910
C3911

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM FLAT BAR 6061-T6511

187" x 4.00" x 240.0000"

PART NO STOCK

Certificate of Mill Test Results

BL-PBC-721477-006

21Jul11

Pg 1/1

TO/Ref 14519

We certify that this is a true copy of the report
furnished by the producer of the material or data
resulting from tests made in approved lab.

Signed by _____



MILL TEST REPORT

TEL: (416)745-4444 FAX:(416)745-0925 1-800-668-7210
411 CHRISLEA ROAD, WOODBRIDGE, ONTARIO, CANADA L4L 8N4
http://www.extrudex.com

BILL TO	1772 Cart Code:	DIE NUMBER		DATE OF SHIPMENT		EXTRUDEX ORDER NO.	MANIFEST NO.
THYSSENKRUPP MATERIALS,NA	1	0.12	S 2219	5/30/2011		134339 - 2	247062
SHIP TO	1773 CUSTOMER PO	ALLOY	TEMPER	SALESMAN			
THYSSENKRUPP MATERIALS,NA	PEC-230241	6061	T6511	FORBES DODWELL			MADE IN CANADA

Mechanical Properties

Lot	Alloy	Test No.	Test Date	Ultimate Tensile Strength (KSI)	Yield Strength (KSI)	Percent Elongation	Hardness	Conductivity
A.11	6061	14578	May/26/11	40.1	37.3	13.00	88.1, 88.3, 88.1	

Chemical Composition

Cast Number	Si	Fe	Cu	Mn	Mg	Cr	Ni	Zn	Tl	Ga	V	B	Zr	Bi	Pb	Sn	Sr	Co	Al	Other
A.11 2BN821 6061	0.62	0.17	0.21	0.03	0.88	0.07	0.00	0.01	0.01	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.01	

David Natale
Quality Control Manager

1 - CUSTOMER COPY

MILL TEST REPORT

Doc No. 111518 Indexed 1Jun11 by sissup1

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM FLAT BAR 6061-T6511
.625" X 2.50" X 144.0000"
PART NO. STOCK

PO/Ref 14519

We certify that this is a true copy of the report
furnished by the producer of the metal, or unit,
resulting from tests made in approved labs.

Certificate of Mill Test Results

BL PEC 721477-007

21Jul11

Pg 1/2

Sapa Industrial Extrusions
53 POTTSVILLE STREET
CRESSONA, PA
17929-0187

Sapa Extrusions Inc., a Subsidiary of Sapa AB

Invoice To Customer

THYSSENKRUPP MATERIALS NA INC
2821 LANGSTAFF ROAD
ATTN: ACCOUNT PAYABLE

CONCORD, ON L4K 5C6

Ship To Customer

THYSSENKRUPP MATERIALS NA INC
2821 LANGSTAFF ROAD

CONCORD, ON L4K 5C6

Certified Inspection Report

Sales Order Number	Line No.	Customer PO#	Certs Number	Page
1100296010	2	PEC-228083-2	SAPA349812	Page 1 of 2
Cert Creation Date				
			15-FEB-11	15-FEB-11
Cert Print Date				

Quantity Shipped	Date Shipped	Item Description	Specification
1104	1.8 15-FEB-11	Extruded Rectangular Bar 0.625 TK x 2.500 W RAD 144 IN LN FIN M-MILL W/P 1.838 F-03 CS 2.6 6061/T6511 Marking CONTINUOUS;	ASTMB221 RBV 08 AMS-QQ-A-200/8 REV ASME SB221 REV 09 UNR#A96061 REV
B/L	Item No.		
201523	G03361957	Item No. Rev	
Delivery Id			
4182400	...		
Customer Part No.			
.625X2.5			

Applicable Specifications, Revisions and Exceptions

COMPOSITION NOTE: The values for 'Others Each' and 'Others Total' have met the limits as shown on
this certified inspection report. Remainder is Aluminum.

Legal Statement

We hereby certify that, unless otherwise indicated, the material covered by this report has been manufactured, inspected, and tested in accordance with, and has been found to meet, the applicable requirements described herein, including any specifications forming a part of the description and that samples representative of the material met the composition and had the mechanical properties shown on the face of this certification. Also, note that mercury is not a normal contaminant in aluminum alloys and neither it nor any of its compounds are used in the manufacture of our product. This certification is not to be reproduced in partial form without prior written approval of our Quality Assurance Dept.

Signature And Title

Dave A. Lukasak
Tech/Quality Manager

15-FEB-11

Quantities per Lot / Packages

Package Number	Lot Number	Quantity	UoM	Weight
G12-PKG1390609	20684033	25	PCS	558
G12-PKG1390610	20684033	25	PCS	552

Composition Limits

Alloy	Si	Fe	Cu	Mn	Mg	Al	Cr	Zn
	Min	Max	Min	Max	Min	Max	Min	Max
6061	0.40	0.80	...	0.70	0.15	0.40	...	0.15

THYSSENKRUPP MATERIALS NA
 DART AEROSPACE
 ALUMINUM PLATE BAR 6061-T6511
 6.25" x 2.50" x 144.0000"
 PART NO. STOCK

Certificate of Mill Test Results

EL-PBC-721477-007

21Jul11
Pg 2/2

PO/Ref 14519

We certify that this is a true copy of the report
 furnished by the producer of the metal, or data
 resulting from tests made in approved labs.

Signed by:



Sapa Industrial Extrusions
 53 POTTSVILLE STREET
 CRESSONA, PA
 17929-0187

Certified Inspection Report

Sales Order Number	Line No.	Customer P/O
1100296010	2	PEC-22U083-2

Cert Number	Page
SAPA349812	Page 2 of 2
Cert Creation Date	Cert Print Date
15-FEB-11	15-FEB-11

Alloy	Ti		Cr		Pb		Others Each		Others Total	
	Min	Max	Min	Max	Min	Max	Min	Mpu	Min	Mpu
6061	—	0.15	—	—	—	—	0.05	—	—	0.15

Composition Results

Heat/Cast	Si	Fe	Cr	Mn	Mg	Cr	Zn	Ti	Si	Pb	Others Each	Others Total
5025376	0.67	0.24	0.22	0.04	0.87	0.06	0.02	0.01	—	—	—	—

Mechanical Property - Test Limits

Test Type	UOM	UTS - L	TYS - L	EL 4D-Long
		KSI	KSI	PCT
UTS - L	UOM	—	—	—
Yield Strength	UOM	—	—	—
Test Number	Lot Number	UOM	MIN Value	MAX Value
T6511	20684033	2	36.2	46.3
			43.3	43.3
			17.3	17.3

Cert Notes

Products manufactured with T6511 temper also meet T6 temper requirements.

Yield strength has been determined by the 0.2% offset method.

All Alloys produced at Sapa Industrial Extrusions comply with 0.4% Maximum Lead per RoHS, with the exception of 6262 alloy.

In accordance with EN 10204, Test Report Type 2.2 and Certificate Type 3.1

Melted in the USA or Other Qualified Countries as Defined by DFARS 225.872.1

Made in USA

THYSSENKRUPP MATERIALS NA

Certificate of Mill Test Results

DART AEROSPACE

PO/Ref 13510

BL PEC-721477-008

214013

ALUMINUM, FLAT BAR 6061-T6511
1.00" x 4.00" x 144.0000'
PART NO. STOCKWe certify that this is a true copy of the report
furnished by the producer of the metal, or data
resulting from tests made in approved labs.

Signed by _____

Pg 1/1



CERTIFIED TEST REPORT

<http://Certs.KaiserAluminum.com>

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
14020 S. COIL PLUS DR UNIT 100
PLAINFIELD, IL 60544

CUSTOMER PO NUMBER:		CUSTOMER PART NUMBER:		PRODUCT DESCRIPTION:		
PEC-230924-2		ALREC00750		1.000 X 4.000 SC RECT BAR		
KAISER ORDER NUMBER:	LINE ITEM:	SHIP DATE:	KAISER LOT NUMBER:	ALLOY:	TEMPER:	
9084844	002	07/01/2011	Z00217011	6061	T6511	
WEIGHT SHIPPED:	QUANTITY:	B/L NUMBER:	DIAM/DAP/THKNS:	WIDTH:	LENGTH:	
2032.000 LB	36,000 PCS	966753			12.000 FT	
SHIP TO:		SOLD TO:				
THYSSENKRUPP MATERIALS NA 2821 LANGSTAFF ROAD CONCORD, ON L4K 5C6 CANADA		THYSSENKRUPP MATERIALS NA 2821 LANGSTAFF ROAD CONCORD, ON L4K 5C6 CANADA				

Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	%Elong in 2	HARDNESS	CONDUCT.	BEND
XTR107331	0001	1	52.4	48.5	17.4	N/A	N/A	N/A
XTR107331	0001	2	55.0	51.3	16.6	N/A	N/A	N/A
XTR107331	0001	3	52.3	48.5	17.4	N/A	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.8	0.7	0.40	0.15	1.2	0.33	0.25	C.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.15	0.8	0.04					NA	NA	NA		

Applicable Requirements:

ASTM-B221-08-STENCILED ASME-SB221 1998 SECT II AMS-QQ-A-200/8 UNS#96061 (T6511 also
conforms to T6-not applicable to other tempers)

Miscellaneous Notes

MANUFACTURED IN USA (KALAMAZOO, MI) MELTED IN USA

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms and conditions of sale. Test reports are on file, subject to examination.

Tom G. Small, Jr., QA Manager

Plant Serial: 00347114

Kaiser Order Number: 9084844

Page 1 of 1

Line Item: 002

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM HEAT SALT 6061-T6511
1.250" x 1.50" x 144.000"

PART NO. STOCK

Certificate of Mill Test Results

BL PEC-721477-009

21Jul11
Pg 1/1

PO/R#: 14519

We certify that this is a true copy of the report
furnished by the producer of the metal, or data
resulting from tests made in approved labs.

Signed by _____



MILL TEST REPORT

TEL: (416)745-4444 FAX:(416)745-0925 1-800-668-7210
411 CHRISLEA ROAD, WOODBRIDGE, ONTARIO, CANADA L4L 8N4
<http://www.extrudex.com>

BILL TO	1773	Cert Code:	DIE NUMBER		DATE OF SHIPMENT		EXTRUDEX ORDER NO.	MANIFEST NO.
THYSSENKRUPP MATERIALS,NA		1	0.36	S 4676		4/8/2011	132955 - 2	244460
SHIP TO	1773	CUSTOMER PO	ALLOY	TEMPER	SALESMAN			
THYSSENKRUPP MATERIALS,NA		PEC-229322	6061	T6511	FRED PARKIN			
SO DESCRIPTION		CUSTOMER PART NUMBER	PART DESCRIPTION				CERTIFICATION	
1.25"x1.5" FB		1-1250-1500					MILL TEST ASTM B221	

Mechanical Properties

Lot	Alloy	Test No.	Test Date	Ultimate Tensile Strength (KSI)	Yield Strength (KSI)	Percent Elongation	Hardness	Conductivity
A.11	6061	0	Apr/07/11	43.7	40.0	16.00	88.3,88.8,88.5	

Chemical Composition

Cast Number	Si	Fe	Cu	Mn	Mg	Cr	Ni	Zn	Tl	Ga	V	B	Zr	Bi	Pb	Sn	Sr	Co	Al	Other
A.11 2BN751 6061	0.61	0.15	0.20	0.04	0.87	0.07	0.00	0.01	0.01	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.01	

David Natale
Quality Control Manager

1 - CUSTOMER COPY

MILL TEST REPORT

THYSSENKRUPP MATERIALS, NA

DART AEROSPACE

ALUMINUM SQUARE BAR 6061-T6511
1.50" X 144.0000
PART NO. STOCK

Certificate of Mill Test Results

BL-PPC-721477-010

21Jul11

Pg 1/1

PO/Ref 14519

We certify that this is a true copy of the report
furnished by the producer of the metal, or data
resulting from tests made in approved labs.

Signed by:



MILL TEST REPORT

TEL: (416)745-4444 FAX:(416)745-0925 1-800-668-7210
411 CHRISLEA ROAD, WOODBRIDGE, ONTARIO, CANADA L4L 8N4
<http://www.extrudex.com>

BILL TO	1773	Cert Code:	DATE NUMBER	DATE OF SHIPMENT	EXTRUDEX ORDER NO.	MANIFEST NO.
THYSSENKRUPP MATERIALS, NA		1	0.61	S 4661	4/28/2011	133281 — 3 245400
SHIP TO	1773	CUSTOMER PO	ALLOY	TEMPER	SALESMAN	MADE IN CANADA
THYSSENKRUPP MATERIALS, NA		PEC-229584	6061	T6511	FRED PARKIN	CERTIFICATION
SO DESCRIPTION		CUSTOMER PART NUMBER	PART DESCRIPTION			MILL TEST ASTM B221
1.5" SQ		3-1500				

Mechanical Properties

Lot	Alloy	Test No.	Test Date	Ultimate Tensile Strength (KSI)	Yield Strength (KSI)	Percent Elongation	Hardness	Conductivity
A.11	6061	0	Apr/26/11	42.0	37.4	17.10	86.0, 85.8, 86.2	

Chemical Composition

	Cast Number	Si	Fe	Cu	Mn	Mg	Cr	Ni	Zn	II	Ga	V	B	Zr	Bi	Pb	Sn	Sr	Co	Al	Other
A.11	2BN893	0.61	0.19	0.20	0.03	0.88	0.07	0.00	0.01	0.01	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.01	

David Natale
Quality Control Manager

1 - CUSTOMER COPY

MILL TEST REPORT

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM MILD BAR ECONOPILT 6061-T6511
500" X 1200" X 1/4" 5000'
PART NO

PO/Ref 14519

We certify that this is a true copy of the report
furnished by the producer of the metal, or data
resulting from tests made at approved lab.

Certificate of Mill Test Results

BL PEC-721477-011

21Jul11
Pg 2/2

Signed by:

Supa Industrial Extrusions
53 POTTSVILLE STREET
CRESSONA, PA
17929-0187

Certified Inspection Report

Cert Number	Page
SAP-A416213	Page 2 of 2
Cert Creation Date	Cert Print Date
07-JUL-11	07-JUL-11

Alloy	Ti		BL		Pb		Others Each		Others Total	
	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max
6061	---	0.15	--	0.05	--	0.05	--	0.05	--	0.15

Composition Results

Heat / Cast	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Ni	Pb	Others Each	Others Total
5026476-US	0.64	0.24	0.23	0.03	0.92	0.04	0.03	0.02
5026478-US	0.69	0.27	0.22	0.03	0.94	0.06	0.03	0.02

Mechanical Property - Test Limits

Test Type	UTS-L		TYS-L		EL-4D-Long	
	UON	KRI	KRI	PCT
	V of Test
Test Number	Lot Number	# of Test	MIN Value	MAX Value	MIN Value	MAX Value
T6511	20812436	1	44.3	44.3	41.0	41.0
					18.2	18.2

Cert Notes

Products manufactured with a T6511 temper also meet T6 temper requirements.

Yield strength has been determined by the 0.2% offset method.

All Alloys Produced at Supa Industrial Extrusions comply with 0.4% Maximum Lead per RoHS, with the exception of 6262 alloy.

In accordance with EN 10204, Test Report Type 2.2 and Certificate Type 3.1

Molten in the USA or Other Qualified Countries is Defined by DAFARS 225.872.1

Made in USA

THYSSENKRUPP MATERIALS NA

DARTAEROSPACE

ALUMINUM PLATE 6061-T651
50" THICK X 24.0000" X 30.0000"
PART NO.

PO/R4-74519

We certify that this is a true copy of the report
submitted by the producer of the metal or data
resulting from tests made in approved labs.

Certificate of Mill Test Results

BL PEC-121/177412

2011-11

Pg 1/1

Page 1 of 1



INSPECTION CERTIFICATE № 11.6637

EN 10204 v.3.1



Consignee KAMENSKI URALESKY METALLURGICAL WORKS JOHN STOCK COMPANY
5, Zavodskaya Str., Kamenka Uralsky, Sverdlovsk Region, 623805, Russia Tel (3439) 36 52 22 Fax: (3439) 39 50 65

Description: Thyssen Krupp Materials NA				Quantity: 2							
				Net Weight, kg: 400							
Description: H12543-S PEC 228281				Specification No. N12543 Lot No. 5 Purchase No. 714658							
Description of Goods: Plates				Requirements on the Product							
Grade of Product		Dimensions, mm/mm	Material requirements for quality of steel: 6061 T651								
10.6 X 80.6 X 144.5 12.700 X 163.8 X 3570.3			Product conforms to all requirements of: AA/AMS4027N/AMS-QQ-A250/71A/ASTM6209-07. This product conforms to European Union RoHS Directive 2002/95/EC								
Mechanical Properties											
The Condition of tested specimens	Lot Number	Cast Number	Number of Tests	Tensile Strength	Tensile Strength (0.2% offset)		Elongation, %				
				ksi	ksi	min.	min.	Standard: HB			
Required				42.0	38.0	-	8.0	-			
Actual				45.5	48.2	42.1	43.7	18.0 18.0			
Chemical Composition, %											
Element	Silicon Si	Iron Fe	Copper Cu	Manganese Mn	Nickel Ni	Zinc Zn	Thorium Th	Zirconium Zr			
Required	0.4-0.8	0.7	0.15-0.40	0.15	0.3-1.2	0.04-0.35	-	0.25 0.15			
Actual	0.64	0.20	0.17	0.05	1.0	0.05	-	0.03 0.08			
Others					Other Elements		Al				
Required	-	-	Tin Sn	Bismuth Bi	Pb	Al	0.05 0.15	remoulder			
Actual	-	-	-	-	-	-	0.05 0.15	remoulder			
Other Tests											
Method	Macro- structure	Micro- structure	UVE	Electro- conductivity	SOF	Content H2 of metal: anhydrous	Mercury - Free				
Result	-	-	-	-	-	-	"Russia is country of melt and manufacture"				

On behalf

OAO KUMZ

Date:

05.03.11

Inspector:

K.V. Zayyanova

Inspection Department engineer

N.V. Alekhina

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

STAINLESS STEEL ROUND BAR 303 STAINLESS
.625" DIA X 144.0000"
PART NO.

PO/Ref 14519

We certify that this is a true copy of the report
furnished by the producer of the metal, or data
resulting from tests made in approved labs.

Certificate of Mill Test Results

BL PEC-721477-001

21Jul11

Pg 1/1



METALLURGICAL TEST REPORT

NORTH AMERICAN STAINLESS
6870 HIGHWAY 42 EAST
GHENT, KY 41045

6870 HIGHWAY 42 EAST

Certificate: 652211 1 Mail To:
THYSSENKRUPP MATERIALS
2821 LANGSTAFF ROAD
CONCORD, ON L4K5C6

Ship To:
THYSSENKRUPP MATERIALS
2821 LANGSTAFF ROAD
CONCORD, ON L4K5C6

Date: 6/27/2011 Page: 1
Steel: 303
Finish: CD

Your Order: PEC231153

NAS Order: IN 0122856 01

Corrosion:

PRODUCT DESCRIPTION:

Round Bar, Annealed, Cold Draw
ASTM A582/05 EN 10204 3.1, ASTM A484/08
AMS 5640U TYPE 1, QQ-S-764B CONDITION A

REMARKS:

COMPLIES W/REQUIREMENTS OF DFARS EU DIRECTIVE 2002.95.
EC. RoHS. EAF+AOD+CC. NO WELD REPAIR. MELTED AND MFG IN USA
FREE FROM MERCURY AND LOW MELTING ALLOY CONTAMINATION

Product Id	Skid #	Diameter	Size	Weight	Length	Mark	Pieces	Commodity Code
BD9014 7		6250		1,024	144.00	1	1	

CHEMICAL ANALYSIS CM(Country of Melt) ES(Spain) US(United States) ZA(South Africa) JP(Japan)

HEAT	CM	C	CO	CR	CU	MN	MO	N	NI	P
9KE6	US	.0400	.0695	17.4800	.3100	1.7625	.2725	.0494	8.5645	.0330
	S	SI								
	.3225	.3975								

MECHANICAL PROPERTIES

Product Id	1 d	2	3	4	5	6	7	8	9	10
Product Id	o i	HB	.2YS	UTS	RA	Elong				
Product Id	c r	No.	KSI	KSI	%	% 4D				
BD9014 7	R L	198.00	74.76	102.25	54.35	44.13				

NAS hereby certifies that the analysis on this certification is correct and the
material meets the specifications stated.

QC ENGINEER

Eric H. Hess
ERIC HESS

6/27/2011

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

STAINLESS STEEL ROUND BAR 303 STAINLESS
750" DIA X 144.0000"
PART NO STOCK

PO/Ref 14519

We certify that this is a true copy of the report
furnished by the producer of the metal, or data
resulting from tests made in approved labs.

Certificate of Mill Test Results

BL PEC-721477-002

21Jul11

Pg 1/1

Signed by: _____



6870 HIGHWAY 42 EAST

METALLURGICAL TEST REPORT

NORTH AMERICAN STAINLESS
6870 HIGHWAY 42 EAST
GHENT, KY 41045

Certificate: 656691 2 Mail To:
THYSSENKRUPP MATERIALS
2821 LANGSTAFF ROAD
CONCORD, ON L4K5C6

Ship To:
THYSSENKRUPP MATERIALS
2821 LANGSTAFF ROAD
CONCORD, ON L4K5C6

Date: 7/18/2011 Page: 1

Customer: 007206 001

Steel: 303

Finish: CD

Your Order: PEC230574

NAS Order: PN 0014226 18

Corrosion:

PRODUCT DESCRIPTION:

SOLUTION ANNEAL TEMP 1900F MIN
Round Bar, Annealed, Cold Draw
ASTM A582/05 EN 10204 3.1, ASTM A484/08
AMS 5640U TYPE 1, QQ-S-764B CONDITION A

REMARKS:

COMPLIES W/REQUIREMENTS OF DFARS EU DIRECTIVE 2002.95.
EC. RoHS. EAF+AOD+CC. NO WELD REPAIR. MELTED AND MFG IN USA
FREE FROM MERCURY AND LOW MELTING ALLOY CONTAMINATION

Product Id	Skid #	Diameter	Size	Weight	Length	Mark	Pieces	Commodity Code
BD9362 6		17500		1,090	144.00	20	1	

CHEMICAL ANALYSIS CM(Country of Melt) ES(Spain) US(United States) ZA(South Africa) JP(Japan)

HEAT	CM	C	CO	CR	CU	MN	MO	N	NI	P
9NM1	US	.0719	.0675	17.5170	.3025	1.8165	.3650	.0450	8.5175	.0330
	S	SI								
		.3200	.5815							

MECHANICAL PROPERTIES

Product Id	1	4	o	i	HB	.2YS	UTS	RA	Elong	%	% 4D
Product Id	R	L	c	r	NO.	KSI	KSI	%			
BD9362 6		196.00	78.36	106.81	36.92	30.36					

NAS hereby certifies that the analysis on this certification is correct and the material meets the specifications stated.

QC ENGINEER

7/18/2011

ERIC HESS

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

STAINLESS STEEL SHEET 304-2B
0.300 Nom X 48.0000" X 96.0000"
PART NO.

PO/Ref 14519

We certify that this is a true copy of the report
furnished by the producer of the metal, or data
resulting from tests made in approved labs.

Certificate of Mill Test Results

BL PEC-721477-004

21Jul11

Pg 1/1

 YIEH MAU CORP.

INVOICE NO. : F10M927-1

COMMODITY : PRIME COLD ROLLED STAINLESS STEEL SHEET

SPECIFICATION :
CUSTOMER :

AISI 304 ASTM A240/A180 and ASME SA210/SA480
OLBERT METAL SALES LIMITED

365, SHUN AN RD. LIUCHIU HSIAO
KAOSHING HSIEH TAIWAN R.O.C.
TEL:07-66972885 FAX:07-66973008
CERTIFICATE NO: F10M927-1
DATE OF ISSUE: 10/09/2010

MILL TEST CERTIFICATES

SIZE	NO.	Weight (N.W.)		Heat No.	ID NO.	Physical Properties Tensile Test GL=50 mm/m					Chemical Composition (%)									
		KGS	LBS			Y.S. (N/mm ²)	T.S. (N/mm ²)	E.L. (%)	HRB	UTS (N/mm ²)	C #100	Mn #100	P #1000	S #100	Ni #100	Cr #100	N #100	Others		
304 2B PI																				
11GA X 48" X 120"	1	1,628	3,589	YU162009	96S61567C-11	313	654	53	87	179	4.6	52	119	37	3	806	1804	2.7		
11GA X 48" X 120"	1	1,628	3,589	YU162009	96S61567C-12	313	654	53	87	179	4.6	52	119	37	3	806	1804	2.7		
16GA X 48" X 96"	1	1,710	3,770	YU162515	98S66092B3-3	298	624	57	79	152	5.1	46	110	36	3	804	1820	2.7		
16GA X 48" X 120"	1	1,665	3,671	YU162159	96S62953A-2	292	617	60	79	151	5	53	127	33	9	805	1812	2.6		
18GA X 48" X 120"	1	1,350	2,976	YU257404	96S61403B-6	295	657	55	85	172	4.6	51	125	36	6	811	1830	2.9		
18GA X 48" X 120"	1	1,338	2,950	YU257404	96S61403B-7	295	657	55	85	172	4.6	51	125	36	6	811	1830	2.9		
18GA X 48" X 120"	1	1,334	2,941	YU162157	97S6303613-1	308	647	54	86	175	4	44	105	31	5	807	1822	3.4		
20GA X 48" X 96"	1	1,569	3,459	YU257562	96S629591B-5	315	672	56	86	176	4.3	48	114	37	1	805	1825	3.4		
20GA X 48" X 120"	1	1,583	3,490	YU257562	96S629591B-3	315	672	56	86	176	4.3	48	114	37	1	805	1825	3.4		
20GA X 60" X 120"	1	1,630	3,594	YU161329	95S55697B-2221	292	629	54	84	168	5.1	44	108	37	6	809	1818	2.5		
20GA X 60" X 120"	1	1,630	3,594	YU161329	95S55697B-2222	292	629	54	84	168	5.1	44	108	37	6	809	1818	2.5		
22GA X 48" X 96"	1	1,700	3,748	YU161154	95S55838A-2	291	639	55	85	170	4.3	49	122	37	4	806	1807	2.3		
22GA X 48" X 120"	1	1,652	3,642	YU161154	95S55838A-3	291	639	55	85	170	4.3	49	122	37	4	806	1807	2.3		
24GA X 48" X 120"	1	1,336	2,945	YU257156	95S59278B-1	281	616	54	86	176	4.6	49	122	37	1	806	1807	2.3		
24GA X 48" X 120"	1	1,336	2,945	YU257156	95S59278B-2	281	616	54	86	176	4.6	49	122	37	1	804	1821	3.2		
24GA X 48" X 120"	1	1,338	2,950	YU257156	95S59278B-3	281	616	54	86	176	4.6	49	122	37	1	804	1821	3.2		
304 NO.4 LASER																				
11GA X 48" X 96"	1	1,646	3,629	YU162009	96S61567B-111	313	654	53	87	179	4.6	52	119	37	3	806	1804	2.7		
11GA X 48" X 120"	1	1,631	3,596	YU162009	96S61567B-112	313	654	53	87	179	4.6	52	119	37	3	806	1804	2.7		
11GA X 48" X 120"	1	1,630	3,594	YU162009	96S61567B-113	313	654	53	87	179	4.6	52	119	37	3	806	1804	2.7		
16GA X 48" X 120"	1	1,690	3,726	YU162547	98S66094A-11	282	662	56	82	160	4.4	47	119	32	10	804	1817	2.5		
16GA X 48" X 120"	1	1,690	3,726	YU162547	98S66094A-12	282	662	56	82	160	4.4	47	119	32	10	804	1817	2.5		
22GA X 48" X 96"	1	1,746	3,849	YU161311	95S55839A-12	294	659	53	85	173	4.8	48	113	36	4	802	1822	2.4		
22GA X 48" X 120"	1	1,718	3,788	YU161311	95S55839A-13	294	659	53	85	173	4.8	48	113	36	4	802	1822	2.4		
24GA X 48" X 96"	1	1,604	3,536	YU162639	98S660747B-15	298	685	55	86	174	4.8	49	122	37	11	804	1820	1.6		
24GA X 48" X 120"	1	1,598	3,523	YU162639	98S660747B-14	298	685	55	86	174	4.8	49	122	37	11	804	1820	1.6		
TOTAL:	25	39,380	86,820																	

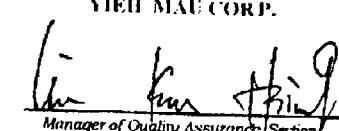
Remarks

NO MERCURY CONTAMINATION

Bend test good for all Heat No.

WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS
BEEN MADE IN ACCORDANCE WITH THE RULES OF THE MILL CERTIFICATE

YIEH MAU CORP.


Manager of Quality Assurance Section

03908
03910
C3910

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM FLAT BAR 6061-T6511
187" x 4.00" X 240.0000"
PART NO. STOCK

Certificate of Mill Test Results

BL PEC-721477-006

21Jul11

Pg 1/1

PO/Ref 14519

We certify that this is a true copy of the report
furnished by the producer of the metal, or data
resulting from tests made in approved labs.

Signed by: _____



MILL TEST REPORT

BILL TO	1773	Cart Code:	DIE NUMBER	DATE OF SHIPMENT	EXTRUDEX ORDER NO.	MANIFEST NO.
THYSSENKRUPP MATERIALS,NA		1	0.12	S 2219	5/30/2011	134339 — 2
SHIP TO	1773	CUSTOMER PO	ALLOY	TEMPER	SALESMAN	247062
THYSSENKRUPP MATERIALS,NA		PEC-230241	6061	T6511	FORBES DODWELL	MADE IN CANADA

SO DESCRIPTION: 187" x 4" FB

CUSTOMER PART NUMBER: 1-187-4000

PART DESCRIPTION: *Extruded Flat Bar*

CERTIFICATION: MILL TEST/ASTM B221

Mechanical Properties

Lot	Alloy	Test No.	Test Date	Ultimate Tensile Strength (KSI)	Yield Strength (KSI)	Percent Elongation	Hardness	Conductivity
A.11	6061	14578	May/26/11	40.1	37.3	13.00	88.1, 88.3, 88.1	

Chemical Composition

Cast Number	Si	Fe	Cu	Mn	Mg	Cr	Ni	Zn	Ti	Ga	V	B	Zr	Bi	Pb	Sn	Sr	Co	Al	Other
A.11 2BN821 6061	0.62	0.17	0.21	0.03	0.88	0.07	0.00	0.01	0.01	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.01	


David Natale
Quality Control Manager


D. Natale
5/17/11

1 - CUSTOMER COPY

MILL TEST REPORT

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM FLAT BAR 6061-T6511
625" X 2.50" X 144.0000"
PART NO. STOCK



sapa:

Sapa Industrial Extrusions
53 POTTSVILLE STREET

CRESSONA, PA
17929-0187

Sapa Extrusions Inc., a Subsidiary of Sapa AB

Invoice To Customer

THYSSENKRUPP MATERIALS NA INC
2821 LANGSTAFF ROAD
ATTN: ACCOUNT PAYABLE

CONCORD, ON L4K-5C6

Ship To Customer

THYSSENKRUPP MATERIALS NA INC
2821 LANGSTAFF ROAD

CONCORD, ON - L4K5C6

PO/Ref 14519

We certify that this is a true copy of the report
furnished by the producer of the metal, or data
resulting from tests made in approved labs.

Certificate of Mill Test Results

BL PEC-721477-007

21Jul11

Pg 1/2

Signed by: _____

Certified Inspection Report

Sales Order Number	Line No.	Customer P/N	Cert Number	Page
1100296010	2	PEC-228083-2	SAPA349812	Page 1 of 2

Quantity Shipped	Date Shipped	Item Description	Specification
1101	1.8	15-FEB-11	Extruded Rectangular Bar 0.625 TK X 2.500 W RAD 144 IN LN FIN M-MILL W/F 1.838 F 03 CS 2.6 6061/T6511 Marking CONTINUOUS;
B/L		Item No.	ASTM B221 REV 08 AMS-QQ-A-200/8 REV ASME SB221 REV 09 UNS RA96061 REV
201525		G03361957	
Delivery Id		Item No. Rev	
4182400		--	
Customer Part No.			
625X2.5			

Applicable Specifications, Revisions and Exceptions

COMPOSITION NOTE: The values for 'Others Each' and 'Others Total' have met the limits as shown on this certified inspection report. Remainder is Aluminum.

Legal Statement

We hereby certify that, unless otherwise indicated, the material covered by this report has been manufactured, inspected, and tested in accordance with, and has been found to meet, the applicable requirements described herein, including any specifications forming a part of the description and that samples representative of the material met the composition and had the mechanical properties shown on the face of this certification. Also, note that mercury is not a normal contaminant in aluminum alloys and neither it nor any of its compounds are used in the manufacture of our product. This certification is not to be reproduced in partial form without prior written approval of our Quality Assurance Dept.

Signature And Title

Dave A Lukasak
Tech/Quality Manager

15-FEB-11

Quantities per Lot / Packages

Package Number	Lot Number	Quantity	UOM	Weight
				Gross
				Net
G12-PKG1390609	20684033	25	PCS	558
G12-PKG1390610	20684033	25	PCS	552

Composition Limits

Alloy	Si		Fe		Cu		Mn		Mg		Cr		Zn	
	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max
6061	0.40	0.80	—	0.70	0.15	0.40	—	0.15	0.80	1.20	0.04	0.35	—	0.25

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM FLAT BAR 6061-T6511
.625" X 2.50" X 144.0000"
PART NO. STOCK

Certificate of Mill Test Results

BL PEC-721477-007

* 21Jul11

Pg 2/2

PO/Ref 14519

We certify that this is a true copy of the report
furnished by the producer of the metal, or data
resulting from tests made in approved labs.

Signed by _____

sapa:

Sapa Industrial Extrusions
53 POTTSVILLE STREET
CRESSONA, PA
17929-0187

Certified Inspection Report

Sales Order Number

Line No.

1100296010

Customer P/O

2

PEC-228083-2

Cert Number	Page
SAPA349812	Page 2 of 2
Cert Creation Date	Cert Print Date
15-FEB-11	15-FEB-11

Alloy	Ti		Bi		Pb		Others Each		Others Total	
	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max
6061	--	0.15	--	--	--	--	0.05	--	0.15	

Composition Results

Heat/Cast	Si	Fe	Cr	Mn	Mg	Cr	Zn	Ti	Bi	Pb	Others Each	Others Total
5025376	0.67	0.24	0.22	0.04	0.87	0.06	0.02	0.01	--	--	--	--

Mechanical Property - Test Limits

Test Type	UTS - L		TYS - L		EL 4D-Long	
	UOM	KSI	KSI	PCT		
		--		--	--	
Test Temper	Lot Number	# of Tests	MIN Value	MAX Value	MIN Value	MAX Value
T6511	20684033	2	46.2	46.3	43.3	43.3
					17.3	17.5

Cert Notes

Products manufactured with a T6511 temper also meet T6 temper requirements.

Yield strength has been determined by the 0.2% offset method

All Alloys Produced at Sapa Industrial Extrusions comply with 0.4% Maximum Lead per RoHS, with the exception of 6262 alloy

In accordance with EN 10204, Test Report Type 2.2 and Certificate Type 3.1

Melted in the USA or Other Qualified Countries as Defined by DFARS 225.872-1

Made in USA

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM FLAT BAR 6061-T6511
1.00" x 4.00" x 144.0000"
PART NO. STOCK

PO/Ref 14519

We certify that this is a true copy of the report
furnished by the producer of the metal, or data
resulting from tests made in approved labs.

Certificate of Mill Test Results

BL PBC-721477-008

21Jul11

Pg 1/1

Signed by _____

KAISER ALUMINUM FABRICATED PRODUCTS

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
14020 S. COIL PLUS DR UNIT 100
PLAINFIELD, IL 60544

CERTIFIED TEST REPORT

<http://Certs.KaiserAluminum.com>

CUSTOMER PO NUMBER:		CUSTOMER PART NUMBER:		PRODUCT DESCRIPTION:		
PEC-230924-2		ALREC00750		1.000 X 4.000 SC/RECT-BAR		
KAISER ORDER NUMBER:	LINE ITEM:	SHIP DATE:	KAISER LOT NUMBER:	ALLOY:	TEMPER:	
9084844	002	07/01/2011	Z00217011	6061	T6511	
WEIGHT SHIPPED:	QUANTITY:	B/L NUMBER:	DIAM/DAF/THKNS:	WIDTH:	LENGTH:	
2032.000 LB	36.000 PCS	966753			12.000 FT	
SHIP TO:	SOLD TO:					
THYSSENKRUPP MATERIALS NA 2821 LANGSTAFF ROAD CONCORD, ON L4K 5C6 CANADA	THYSSENKRUPP MATERIALS NA 2821 LANGSTAFF ROAD CONCORD, ON L4K 5C6 CANADA					

Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	%Elong in 2	HARDNESS	CONDUCT.	BEND
XTR107331	0001	1	52.4	48.5	17.4	N/A	N/A	N/A
XTR107331	0001	2	53.0	51.3	16.6	N/A	N/A	N/A
XTR107331	0001	3	52.3	48.5	17.4	N/A	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.8	0.7	0.40	0.15	1.2	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.15			0.8	0.04			NA	NA	NA		

Applicable Requirements:

ASTM-B221-08-STENCILED ASME-SB221-1998 SECT II AMS QQ-A-200/8 UNS#96061 (T6511 also
conforms to T6-not applicable to other tempers)

Miscellaneous Notes

MANUFACTURED IN USA (KALAMAZOO, MI) MELTED IN USA

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms and conditions of sale. Test reports are on file, subject to examination.

Tom G. Small, Jr., QA Manager

Tom G. Small, Jr.

Plant Serial: 00347114

Kaiser Order Number: 9084844

Page 1 of 1

Line Item: 002

THYSSENKRUPP MATERIALS NA

PART AEROSPACE

ALUMINUM FLAT BAR 6061-T6511
1.250" x 1.50" X 144.0000"
PART NO. STOCK

EXTRUDEX

MILL TEST REPORT

PO/Rel 1451

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Certificate of Mill Test Results

BL PEC-721477-009

21 July 11

Pg 1/1

Signed by:

TEL: (416)745-4444 FAX:(416)745-0925 1-800-668-7210
411 CHRISLEA ROAD, WOODBRIDGE, ONTARIO, CANADA L4L 8N4
<http://www.extrudex.com>

BILL TO	1773	CERT CODE:	DIE NUMBER	DATE OF SHIPMENT	EXTRUDEX ORDER NO.	MANIFEST NO.
THYSSENKRUPP MATERIALS,NA		1	0.36	S 4676	4/8/2011	
SHIP TO	1773	CUSTOMER PO	ALLOY	TEMPER	SALESMAN	
THYSSENKRUPP MATERIALS,NA		PEC-229322	8061	T6511	FRED PARKIN	
CO. DESCRIPTION		CUSTOMER PART NUMBER	PART DESCRIPTION			CERTIFICATION
1.25" x 1.5" FB		1-1250-1500				MILL TEST ASTM B221

Mechanical Properties

<u>Lot</u>	<u>Alloy</u>	<u>Test No.</u>	<u>Test Date</u>	<u>Ultimate Tensile Strength (KSI)</u>	<u>Yield Strength (KSI)</u>	<u>Percent Elongation</u>	<u>Hardness</u>	<u>Conductivity</u>
A.11	6061	0	Apr/07/11	43.7	40.0	16.00	88.3	88.8 88.5

Chemical Composition

David Natale
Quality Control Manager

David Natale
Quality Control Manager

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM SQUARE BAR 6061-T6511
1.50" X 144.0000"
PART NO. STOCK

PO/Ref 14519

We certify that this is a true copy of the report
furnished by the producer of the metal, or data
resulting from tests made in approved labs.

Certificate of Mill Test Results

BL PEC-721477-010

21Jul11

Pg 1/1



MILL TEST REPORT

BILL TO	1773	Cert Code:	1	0.61	DIE NUMBER	S 4661	DATE OF SHIPMENT	4/28/2011	EXTRUDEX ORDER NO.	MANIFEST NO.
THYSSENKRUPP MATERIALS,NA									133281 — 3	245400
SHIP TO	1773	CUSTOMER PO			ALLOY	TEMPER	SALESMAN			
THYSSENKRUPP MATERIALS,NA		PEC-229584			6061	T6511	FRED PARKIN			
SO DESCRIPTION		CUSTOMER PART NUMBER			PART DESCRIPTION					
1.5" SQ		3-1500								
					CERTIFICATION					
					MILL TEST:ASTM B221					

Mechanical Properties

Lot	Alloy	Test No.	Test Date	Ultimate Tensile Strength (KSI)	Yield Strength (KSI)	Percent Elongation	Hardness	Conductivity
A.11	6061	0	Apr/26/11	42.0	37.4	17.10	86.0, 85.8, 86.2	

Chemical Composition

	Cast Number	Si	Fe	Cu	Mn	Mg	Cr	Ni	Zn	Ti	Ga	V	B	Zr	Bi	Pb	Sn	Sr	Co	Al	Other
A.11	2BN893 6061	0.61	0.19	0.20	0.03	0.88	0.07	0.00	0.01	0.01	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.01	

David Natale
Quality Control Manager

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM FLAT BAR ECONOPLT 6061-T6511
500" X 12.00" X 144.5000"
PART NO.

PO/Ref 14519

We certify that this is a true copy of the report
furnished by the producer of the metal, or data
resulting from tests made in approved labs.

Certificate of Mill Test Results

BL PBC-721477-011

21Jul11

Pg 1/2

D
sapa:

Sapa Industrial Extrusions
53 POTTSVILLE STREET

CRESSONA, PA
17929-0187

Sapa Extrusions Inc., a Subsidiary of Sapa AB

Invoice To Customer

THYSSENKRUPP MATERIALS NA INC
2821 LANGSTAFF ROAD
ATTN: ACCOUNT PAYABLE

CONCORD, ON - L4K-5C6

Ship To Customer

THYSSENKRUPP MATERIALS NA INC
2821 LANGSTAFF ROAD

CONCORD, ON - L4K5C6

Certified Inspection Report

Sales Order Number	Customer P/O	Cert Number	Page
Line No.	Cert Creation Date	Page	Cert Print Date
1100346752	PHC-231166-2	SAPA416213	1 of 2
	07-JUL-11	07-JUL-11	07-JUL-11

Quantity Shipped	Date Shipped	Item Description	Specification
1868	LB 07-JUL-11	Extruded ECON-O-PLATE 0.500"TK x 12.000" W SECT,505026 144.500"IN LN FIN M-MILL. W/F 0.056 F3 CS J2 6061/T6511 Marking CONTINUOUS;	ASTM B221-REV 08 AMS-QQ-A-200/8 REV ASME SB221 RHV '09
B/L	Item No.		
241481	G03954975		
Delivery Id	Item No. Rev		
4224906			
Customer/Part No.			
.5X12			

Applicable Specifications, Revisions and Exceptions

COMPOSITION NOTE: The values for 'Others Each' and 'Others Total' have met the limits as shown on this certified inspection report. Remainder is Aluminum.

Legal Statement

We hereby certify that, unless otherwise indicated, the material covered by this report has been manufactured, inspected, and tested in accordance with, and has been found to meet, the applicable requirements described herein, including any specifications forming a part of the description and that samples representative of the material met the composition and had the mechanical properties shown on the face of this certification. Also, note that mercury is not a normal contaminant in aluminum alloys and neither it nor any of its compounds are used in the manufacture of our product. This certification is not to be reproduced in partial form without prior written approval of our Quality Assurance Dept.

Signature And Title

Dave A. Lukasak

Dave A Lukasak
Tech/Quality Manager

07-JUL-11

Quantities per Lot / Packages

Package Number	Lot Number	Quantity	UOM	Weight	
				Grav	Net
G12-PKG1483077	20812436	11	PCS	940	934
G12-PKG1483078	20812436	11	PCS	940	934

Composition Limits

Alloy	Si		Fe		Cu		Mn		Mg		Cr		Zn	
	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max
6061	0.40	0.80	--	0.70	0.15	0.40	--	0.15	0.80	1.20	0.04	0.35	--	0.25

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM FLAT BAR ECONOPLT 6061-T6511
500" X 12.00" X 144.5000"
PART NO.

PO/Ref 14519

We certify that this is a true copy of the report
furnished by the producer of the metal, or data
resulting from tests made in approved labs.

Certificate of Mill Test Results

BL PEC-721477-011

21Jul11

Pg 2/2

Signed by _____

sapa:

Sapa Industrial Extrusions
53 POTTSVILLE STREET

CRESSONA, PA
17929-0187

Certified Inspection Report

Cert Number SAPA416213	Page 2 of 2
Cert Creation Date 07-JUL-11	Cert Print Date 07-JUL-11

Alloy	Ti		Bi		Pb		Others Each		Others Total	
	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max
6061	---	0.15	---	0.05	---	0.05	---	0.05	---	0.15

Composition Results

Heat / Cast	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Bi	Pb	Others Each	Others Total
5026476-US	0.64	0.24	0.23	0.03	0.92	0.04	0.03	0.02	---	---	---	---
Heat / Cast	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Bi	Pb	Others Each	Others Total
5026478-US	0.69	0.27	0.22	0.05	0.94	0.06	0.03	0.02	---	---	---	---

Mechanical Property - Test Limits

Test Temp	Loi Number	# of Test	Test Type	UTS - L		TYS - L		EL 4D-Long	
			UOM	KSI	KSI	PCT	---	---	---
			# of Test	---	---	---	---	---	---
T6511	20812436	1	MIN Value	44.3	44.3	41.0	41.0	18.2	18.2
			MAX Value						

Cert Notes

Product manufactured with a T6511 temp. to meet T6 temp requirements.

Yield strength has been determined by the 0.2% offset method.

All Alloys Produced at Sapa Industrial Extrusions comply with 0.4% Maximum Lead per RoHS, with the exception of 6262 alloy.

In accordance with EN 10204, Test Report Type 2.2 and Certificate Type 3.1

Melted in the USA or Other Qualified Countries as Defined by DFARS 225.8721

Made in USA

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM PLATE 6061-T651
50" THICK X 24.0000" X 30.0000"
PART NO.

PO/Ref 14519

We certify that this is a true copy of the report
furnished by the producer of the metal, or data
resulting from tests made in approved labs.

Certificate of Mill Test Results

BL PEC-721477-012

21Jun11

Pg 1/1

Signed by:

Page 1 of 1



INSPECTION CERTIFICATE № 11.6637

EN 10204 - 3.1



Consignee: KAMENSK URALSKY METALLURGICAL WORKS		JOINT STOCK COMPANY								
6, Zavodskaya Str., Kamenetsk-Uralsky, Sverdlovsk Region, 623406, Russia		Tel: (3439) 39 52 22 Fax: (3438) 39 50 65								
Buyer's name: Thyssen Krupp Materials NA		Quantity: 2								
		Net Weight, kg: 400								
Delivery number: N12543-S		Specification No: N12543								
PEC 228201		Lot No: 3								
Article number:		Package No: 714558								
Description of Goods: Plates		Requirements on the Product:								
Grade of Product		Dimensions, mm/mm								
		Material conforms to quality of 6061 T651								
		0.6"X60.6"X144.5" 12.700X1535.7X3570.3								
		Product conforms to all requirements of: AA, AMS4027N/AMS-CC-A250/11A/ASTM B209-07. This product conforms to European Union RoHS Directive 2002/95/EC								
Mechanical Properties										
The Condition of Tested Standards	Lot Number	Grade Number	Number of Tests	Tensile Strength		Yield Strength (0.2% offset)	Elongation, %	Hardness, HB		
				min	max				min	max
Required				42.0	36.0	9.0				
1068573	12-292	4		46.5	46.2	42.1	43.7	16.0	18.0	
Chemical Composition, %										
Element	Boron B	Iron Fe	Copper Cu	Manganese Mn	Magnesium Mg	Chromium Cr	Nickel Ni	Zinc Zn	Titanium Ti	Zirconium Zr
Required	0.4-0.8	0.7	0.15-0.40	0.15	0.8-1.2	0.04-0.35		0.25	0.15	
Contents	0.64	0.28	0.17	0.06	1.0	0.05		0.03	0.08	
Element	Al+Zr	No	Tin Sn	Bismuth Bi	Plumbum Pb	Mn+Cr	Ca	Other Elements		Al
Required	-	-	-	-	-	-	-	Even	Total	
Contents	-	-	-	-	-	-	-	0.05	0.15	remainder
-	-	-	-	-	-	-	-	0.05	0.15	remainder
Other Tests:										
Method	Macro- structure	Micro- structure	USI	Electro- conductivity	SOF	Corrosion WZ of metals and 100gr	Mercury - Free "Russia is country of melt and manufacture"			
Result	-	-	-	-	-	-				

On behalf

OAO KUMZ

Date:

06.03.11

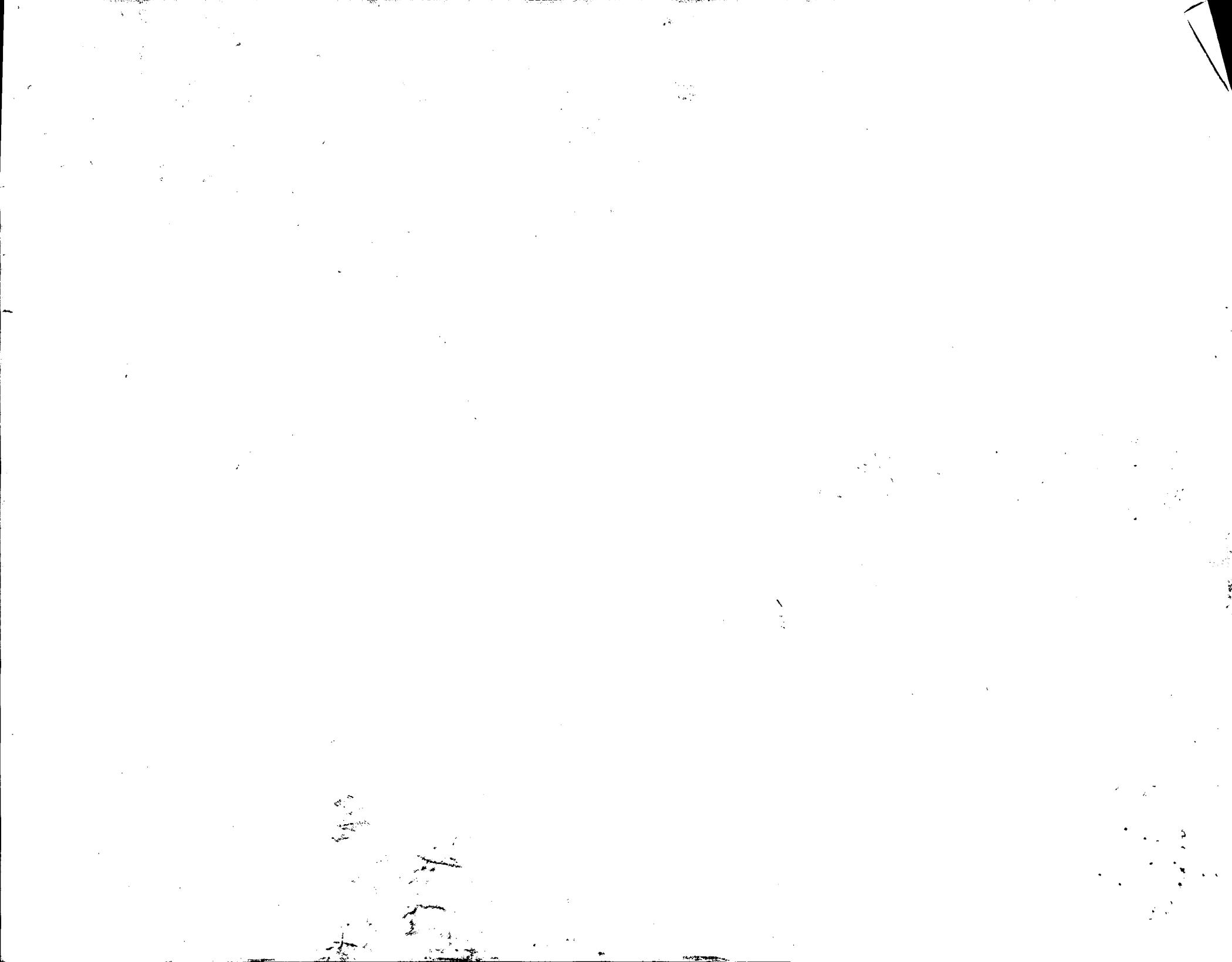
Inspector:

K.A.Ziryanova

Inspection Department engineer

N.V. Alekhina

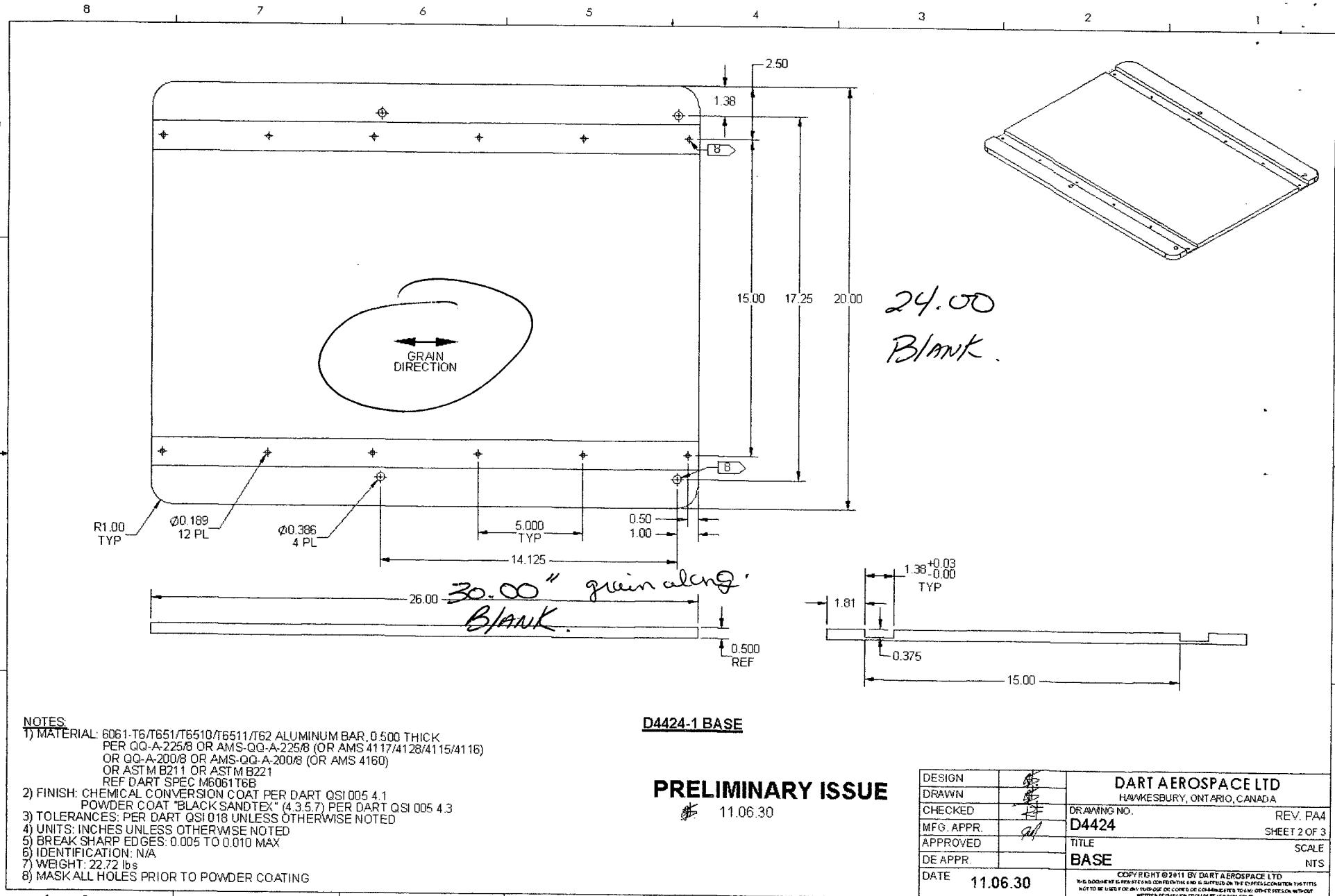
Form № OAO/3-001, Revision 03



TRANSMISSION VERIFICATION REPORT

TIME : 07/19/2011 13:54
NAME :
FAX :
TEL :
SER. # : F9N212739

DATE, TIME	07/19 13:53
FAX NO./NAME	19057389033
DURATION	00:00:56
PAGE(S)	04
RESULT	OK
MODE	STANDARD ECM



Q U O T A T I O N

NO: PEC ST-351548

Quoted By:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 9057389033

Quoted To: (20115)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7

Quoted Ship To: (1)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7

Trm NET 30 DAYS/NET 30 JOURS Qtd 19Jul11 Qte Ref
 Frt PREPAID Via FOB
 Tel 613-632-9577 Fax 613-632-1053 Ctc CHANTAL
 Slp STAN IVERS (905-532-1350)

======
 Q U O T A T I O N QT No: PEC ST-351548
 Test Certs: Chem-Y Phys-Y 1 Original copies with Shipment, 1 with Invoice

1 STAINLESS STEEL PLATE 303 HRAP 1 PCS 180 LBS
 1.250" THICK X 3.5000" X 144.0000" +
 Part No 4-6 DAYS CUT FROM PLATE

<<<----- SPECIFICATIONS ----->>>
 Ga Tol + 0.0000 - 0.0000 Pcs/Tag 1
 WthTol + 0.0630 - 0.0000 Wt/Skd
 LthTol + 0.0000 - 0.0000 Ty Pk
 MATERIAL 1 PCS @ 1,342.0000 EA 1,342.00
 ENERGY & CAP SURCHG 25.0000 LOT 25.00

111.833

2 STAINLESS STEEL PLATE 303 HRAP 1 PCS 144 LBS
 2.00" THICK X 1.7500" X 144.0000" +
 Part No CUT FROM PLATE

<<<----- SPECIFICATIONS ----->>>
 Ga Tol + 0.0000 - 0.0000 Pcs/Tag 1
 WthTol + 0.0630 - 0.0000 Wt/Skd
 LthTol + 0.0000 - 0.0000 Ty Pk
 MATERIAL 1 PCS @ 1,276.5000 EA 1,276.50

106.375

3 STAINLESS STEEL HEX BAR 303CD ✓ 1 PCS 14 LBS
 .625" HEX X 144.0000" ✓
 MATERIAL 12 FT @ 9.1700 FT 110.04

12 FT 110.04

4 STAINLESS STEEL ROUND BAR 303 STAINLESS ✓ 1 PCS 12 LBS
 .625" DIA X 144.0000" ✓
 MATERIAL 12 FT @ 5.5500 FT 66.60

12 FT 66.60

5 STAINLESS STEEL ROUND BAR 303 STAINLESS ✓ 5 PCS 90 LBS
 .750" DIA X 144.0000" ✓
 Part No STOCK
 MATERIAL 60 FT @ 3.8600 FT 231.60

60 FT 231.60

6 ALUMINUM SHEET 2024 -T3 ✓ 2 PCS 43 LBS
 .0320 Nom X 48.0000" X 144.0000"

QUOTATION

No: PEC ST-351548

Quoted By:

THYSSENKRUPP MATERIALS NA
 2821 LANGSTAFF ROAD
 CONCORD, ONTARIO L4K 5C6
 Tel: 905 669 9444 Fax: 9057389033

Quoted To: (20115)
 DART AEROSPACE

Quoted Ship To: (1)
 DART AEROSPACE

QUOTATION		QT NO: PEC ST-351548
MATERIAL	2 PCS @	148.5000 EA, 297.00
7 STAINLESS STEEL SHEET 304-2B .0360 Nom X 48.0000" X 96.0000"	6 PCS	289 LBS
MATERIAL	289 LBS @	2.0500 LBS 592.45
8 STAINLESS STEEL SHEET 304-2B .0300-Nom X 48.0000" X 96.0000"	2 PCS	80 LBS
MATERIAL	2 PCS @	92.5000 EA, 185.00
9 STAINLESS STEEL SHEET 304-2B .0600_Nom X 48.0000" X 96.0000"	3 PCS	241 LBS
Part No 4-6 DAYS		
MATERIAL	1163A 13 PCS @	211.5000 EA 634.50
10 STAINLESS STEEL FLAT BAR 304-L HRAP .375" x 3.00" X 144.0000"	1 PCS	46 LBS 12 FT
MATERIAL	12 FT @	15.2100 FT 182.52
11 STAINLESS STEEL FLAT BAR 304-L HRAP .625" X 3.00" X 144.0000"	1 PCS	77 LBS 12 FT
MATERIAL	12 FT @	23.0300 FT 276.36
12 ALUMINUM FLAT BAR 6061-T6511 .187" x 4.00" X 240.0000"	1 PCS	18 LBS 20 FT
Part No STOCK		
MATERIAL	20 FT @	1.8900 FT 37.80
13 ALUMINUM FLT BAR ECONOPLT 6061-T6511 .500" X 10.00" X 144.5000"	4 PCS	283 LBS 48 2.0000 "
Part No STOCK		
MATERIAL	48 2.0000 " @	12.7999 FT 616.53
14 ALUMINUM FLAT BAR 6061-T6511 .625" x 2.50" X 144.0000"	1 PCS	22 LBS 12 FT
Part No STOCK		
MATERIAL	12 FT @	3.8500 FT 46.20
15 ALUMINUM FLAT BAR 6061-T6511 1.00" x 4.00" X 144.0000"	2 PCS	113 LBS 24 FT
Part No STOCK		
MATERIAL	24 FT @	9.8900 FT 237.36
16 ALUMINUM FLAT BAR 6061-T6511 1.250" x 1.50" X 144.0000"	1 PCS	26 LBS 12 FT
Part No STOCK		

Q U O T A T I O N

No: PEC ST-351548

Quoted By:
 THYSSENKRUPP MATERIALS NA
 2821 LANGSTAFF ROAD
 CONCORD, ONTARIO L4K 5C6
 Tel: 905 669 9444 Fax: 9057389033

Quoted To: (20115)
 DART AEROSPACE

Quoted Ship To: (1)
 DART AEROSPACE

MATERIAL	Q U O T A T I O N		QT No: PEC ST-351548 4.5500 FT	54.60
	12 FT	@		
17 ALUMINUM SQUARE BAR 6061-T6511 1.50" X 144.0000" Part No STOCK	12 FT	@	1 PCS	32 LBS 12 FT
MATERIAL	12 FT	@	5.7400 FT	68.88
18 ALUMINUM SHEET 6061 T6 .1000 Nom X 48-0000" X 144.0000" Part No 4-6 DAYS A.R.O.	2 PCS	@	215.8000 EA	135 LBS 431.60

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR
TO SHIPPING.

ATTN: CHANTAL/LINDA

** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **

** REFERENCED ON IT **

Price in effect at time of shipment.

Price based on receipt of total order.

All weights are theoretical.

All orders are subject to credit approval.

**** TEL. 800-926-2600 ****

*** CUSTOMER PICK-UP HOURS ***

*** 9:00 AM TO 4:00 PM ***

* WE STOCK STAINLESS STEEL!!!! *

* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT *

*** PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE

ADDED TO EVERY ORDER.***

Order Totals: 18 Items 1845 LBS

Material	Processing	Freight	Other	Taxes	ORDER AMT
6,687.54			25.00	872.66	7,585.20
Taxes: ONHSTS	872.66	0.00		0.00	0.00

M303B 1.250 X 3.5 " X 12 ft M303B 2.000 X 1.750 X 12 ft

M1010B0.500X03.000	8.16	0	49.3	12
M1010B1.000X02.000	2.37	0	14.1	6
M1010R0.375	2.857894737	0	8.86	0
M1018R1.250	1.03E-02	0	38.649	0
M1018TR1.250W.109	3.684210526	0	14.21	0
M12883/45-01	2	0	4	4
M174B0.500X02.000	2.030847368	0	51.72	20
M174B1.250X02.000	15.09185683	0	31.392	20
M174B1.500X02.250	2.844777895	0	30.9603	20
M174B2.000X01.500	2.412105263	0	9	12
M174PH-H900B3.937X4.750	15.00432316	0	17	8
M174PH-H900R1.000	83.49518592	0	32.7	4
M174PH-H900R1.375	90.88784211	0	24.497	4
M2024T3A.750X.750X.063W	0.397210526	0	23.933	0
M2024T3A0.750X0.750X.040	23.98631579	0	9.46	0
M2024T3A1.0 X 1.0 X.125	0.2	0	9.25	0
M2024T3A1.50X2.00X.125	3.16E-07	0	11.5	0
M2024T3S.032	32.23344221	0	105.9	64 le4SF
M2024T3S.040	287.0617842	0	202.568421	64
M22759/16-229	1.211594737	0	200	100
M2650-6	27.84286749	0	51.25	30
M303B0.500X0.500	1.219221053	0	10.6	6
M303B1.000X03.000	7.255	0	18.24	8
M303B1.000X2.000	1.828519474	0	12.1929	6
M303B1.500X03.000	0.121647368	0	14.8	6
M303B2.000X1.750	5.279381053	0	5.124	10 12
M303H0.625	0.315789474	0	0	0 12
M303R0.313	6.14E-02	0	20.15	12
M303R0.375	5.193631579	0	29.701	12
M303R0.625	6.746315789	0	9.2	6 12
M303R0.750	105.0821581	0	75.47	60 X 60
M304B0.250x0.500	89.78978947	0	322.1147	60
M304B0.500X2.500	386.3717105	0	20.775	12
M304B1.000X1.000	0.756834217	0	9.2936	6
M304B1.500X1.500	0.051772891	0	11.67	6
M304EX0.75-16F	592.1115074	0	817.5924	192
M304R.250	0.197908474	0	10.042736	12
M304R.500	3.295263158	0	43.56	24
M304R1.00	8.210526316	0	0	0
M304R1.250	3.72E-02	0	44.89	12
M304R0.750	54.64731579	0	50.273	24
M304S12GA	61.80530015	0	144.8	32
M304TR0.375W.035	2.031578947	0	24.25	6
M304TR0.375W.065	8.72E-02	0	10	12
M304TR0.500W.035	21.53352789	0	127.037528	80 PTO
M304TR0.750W.065	14.84436316	0	31.5	24
M304TR1.000W.049	4.265768105	0	28.133684	24

M304S20GA X 192SF ✓ M304S22GA X 64SF ✓ M304S16GA X 96SF ✓
M316TR 1.000W.120 X 24ft ✓ M304TR 0.750W.120 X 24ft

M304B. 375 x 3,000 x 12ft ✓

1000x1000x3000 ✓

M304TR. 750 x 045 wall x 100ft

M304TR. 750 x 065 wall x 100ft

M304TR. 750 x .120 wall x —

M6061T6B 187 X 64.000 X 20 ft

M304TR1.125W.065	0.342105263	0	15.5	12
M304TS0.500W.049	23.08017538	0	673.8025	200
M304TS0.750W.049	63.8567905	0	408.568709	120
M4130NB0.500X03.000	145.4173684	0	47.25	40
M4130NR0.375	0.293157895	0	9.75	0
M4130NR0.750	8.74E-02	0	10.62	6
M4130NS.100	1.87E-02	0	0	0
M4130NT0.500W.049	10.08842105	0	45.44	10
M4130NT0.750W.049	77.61531579	0	52	30 <u>30</u>
M4130NT1.000W.049	1.120723684	0	20.96	12
M4130NT1.000W.120	2.369263158	0	74	12
M4140N-B1.500X1.5000	0.1275	0	-1.78E-15	6
M6061T6A.750W0.625	1	0	0	0
M6061T6A1.000W.125	18.88032159	0	25.38	0
M6061T6A4.000W.250	6.309968421	0	40	12
M6061T6B0.250X06.000	9.700368421	0	25.5	12
M6061T6B0.375X00.750	3.792363158	0	28.15	12
M6061T6B0.375X01.250	0.555357895	0	20.1602	12
M6061T6B0.375X03.000	0.377878947	0	14.18	6
M6061T6B0.500X05.000	49.51529474	0	35.135	12
M6061T6B0.500X06.000	21.56024211	0	34.75	24
M6061T6B0.500X10.000	55.56244211	0	39.1249	24 <u>40.6</u> +
M6061T6B0.625X02.500	10.64577895	0	9.83	8 <u>12.6</u> +
M6061T6B0.750X00.250	9.827368421	0	16.292	12
M6061T6B0.750X00.750	0.495522109	0	13.851	24
M6061T6B0.750X01.500	47.65377111	0	63.5746	24
M6061T6B0.750X03.000	5.566563158	0	49.58	20
M6061T6B00750X00.125	43.35935263	0	85.75	80
M6061T6B1.000X02.000	16.66269474	0	56.75	40
M6061T6B1.000X02.500	7.34E-02	0	33.76	12
M6061T6B1.000X04.000	55.04502632	0	26.31	12 <u>24</u>
M6061T6B1.000X06.000	2.325987994	0	12.5	6
M6061T6B1.000X12.000	19.78970526	0	18.5	12
M6061T6B1.000X15.000	1.840526316	0	12.2	24
M6061T6B1.250X04.500	2.228263684	0	11.5167	12
M6061T6B1.500X01.250	9.798721047	0	19.2078	12 <u>12</u>
M6061T6B2.000X01.250	6.71139471	0	15.81763158	20
M6061T6B2.000X03.500	1.956378947	0	12.7284	12
M6061T6B2.000X04.500	2.495783684	0	11	6
M6061T6B2.500X01.500	3.006329474	0	36	12
M6061T6B2.500X03.500	1.039034268	0	13.6	8
M6061T6B30000X01.500	1.109010947	0	21.008	20
M6061T6H1.000	2.441789474	0	10.918	12
M6061T6R0.625	59.19591053	0	57.49	30
M6061T6R0.750	19.60962105	0	51.483	40
M6061T6R0.875	0.452631579	0	10.6	0
M6061T6R1.000	11.35055789	0	52.303	12

M6061T6B1.500 X 1.500 X 12

M6061T6R1.250	2.317360526	0	42	12
M6061T6R3.500	0.834894737	0	8.697	8
M6061T6T0.250W.035	1.05E-07	0	6.75	10
M6061T6T0.3125W.058	6.905190832	0	82.539	100 200ft
M6061T6T0.375W.035	8.794183516	0	225.81	100
M6061T6T0.375W.058	58.73274211	0	185.548	100
M6061T6T0.500W.049	7.774232053	0	319.351211	100
M6061T6T0.500W.058	91.16157895	0	195.8	80
M6061T6T0.625W.049	11.36842105	0	9.16	10 40ft
M6061T6T1.000W.188	43.34257161	0	86.522368	40
M6061T6T1.500W.125	3.026315789	0	34.5	12
M6061T6T1.750W.065	1.956842105	0	29.415	12
M6061T6T3.500W.375	10.28941579	0	13.2631	12
M6061T6T5.000W.125	9.923678947	0	20	6
M6061T6TR4.0X2.0W125	19.60420526	0	10.699	6
M6061T6TS0.750W.062	53.60650053	0	208.11119	100
M7075T6B1.000X1.000	0.492284592	0	12	10
M7075T6B1.500X1.500	0.221021053	0	16	6
M7075T73B4.000x4.000	8.821405263	0	26.8665	6
M7075T73R1.000	5.837894737	0	34.09	6
M7885/2-4-3	12	0	542	80
M7885/3-4-4	14	0	333	100
M7885/3-4-5	2	0	179	50
M81714/2-DC1	2	0	4	4
M81714/2-DD2	1	0	4	4
M83536/2-024	1	0	4	4
MBRONZR1.250	5.26E-02	0	1.1	0
MDELRINB0.250X01.000	2.4	0	11.2	6
MDELRINB0.75X1.250	3.590510526	0	12.4948	12
MDELRINB1.000X05.000	0.59	0	8	0
MDELRINB1.250X2.500	1.502	0	7	6
MDELRINB2.000X02.000	3.655015793	0	15	6
MDELRINR0.750	63.99777368	0	42.798	24
MDELRINR1.500	4.05E-04	0	10	6
MDELRINR2.000	0.119473684	0	18.2	10
MLEXS.093-F6006-02	60.29917738	0	771.95158	200
MLEXS.118-90318-08	15.38889579	0	2044.20578	108

M6061T6S.100 X 64SF

Mdelrin Round Bar 1." x 16ft

Mdelrin Round Bar 750" x 48ft

Q U O T A T I O N

No: PEC ST-351548

Quoted By:
 THYSSENKRUPP MATERIALS NA
 2821 LANGSTAFF ROAD
 CONCORD, ONTARIO L4K 5C6
 Tel: 905 669 9444 Fax: 9057389033

Quoted To: (20115)
 DART AEROSPACE

Quoted Ship To: (1)
 DART AEROSPACE

MATERIAL	Q U O T A T I O N		QT No: PEC ST-351548
	12 FT	@ 4.5500 FT	
17 ALUMINUM SQUARE BAR 6061-T6511 1.50" X 144.0000" Part No STOCK	12 FT	@ 5.7400 FT	32 LBS 12 FT 68.88
18 ALUMINUM SHEET 6061 T6 .1000 Nom X 48.0000" X 144.0000" Part No 4-6 DAYS A.R.O	2 PCS	@ 215.8000 EA	135 LBS 431.60
19 ALUMINUM FLT BAR ECONOPLT 6061-T6511 .500" X 12.00" X 144.5000" MATERIAL	4 PCS	@ 15.3199 FT	340 LBS 48 ' 2.0000 " 737.91
20 ALUMINUM PLATE 6061-T651 .50" THICK X 24.0000" X 30.0000" GRAIN DIRECTION TO RUN ALONG THE 30.00 DIM MATERIAL	1 PCS	@ 142.5000 EA	35 LBS 142.50

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR
TO SHIPPING.

ATTN: CHANTAL/LINDA

** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **

** REFERENCED ON IT **

Price in effect at time of shipment.

Price based on receipt of total order.

All weights are theoretical.

All orders are subject to credit approval.

**** TEL. 800-926-2600 ****

*** CUSTOMER PICK-UP HOURS ***

*** 9:00 AM TO 4:00 PM ***

* WE STOCK STAINLESS STEEL!!!! *

* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT *

***PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE

ADDED TO EVERY ORDER.***

Order Totals: 20 Items 2220 LBS

Material	Processing	Freight	Other	Taxes	ORDER AMT
7,567.95			25.00	987.12	8,580.07
Taxes: ONHSTS	987.12		0.00	0.00	0.00

07/19/11
03:45 PM EDT

S T E L f a x

From: THYSSENKRUPP MATERIALS NA
STAN IVERS
Tel: 905 669 9444
Fax: 9057389033

To: DART AEROSPACE
Attn: 96294
Tel: 613-632-9577
Fax: 613-632-1053
Number of Pages: 3

Subject: Sales Acknowledgement

19Jul11 15:44 SALES ACKNOWLEDGMENT No: PEC ST-351948
Sold By:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 9057389033

Sold To: (20115)
DART AEROSPACE

Ship To: (1)
DART AEROSPACE

S A L E S A C K N O W L E D G M E N T SO No PEC ST-351948
Test Certs: Chem Y Phys Y 1 Original copies with Shipment, 1 with Invoice

9	ALUMINUM FLAT BAR 6061-T6511 1.250" x 1.50" X 144.0000"	1	PCS	26	LBS		
				12	FT		
	Part No STOCK						
	MATERIAL	12	FT	@	4.5500	FT	54.60
<hr/>							
10	ALUMINUM SQUARE BAR 6061-T6511 1.50" X 144.0000"	1	PCS	32	LBS		
				12	FT		
	Part No STOCK						
	MATERIAL	12	FT	@	5.7400	FT	68.88
<hr/>							
11	ALUMINUM FLT BAR ECONOPLT 6061-T6511 .500" X 12.00" X 144.5000"	4	PCS	340	LBS		
				48	' 2.0000 "		
	MATERIAL	48	' 2.0000 "	@	15.3199	FT	737.91

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR TO SHIPPING.

ATTN: CHANTAL/LINDA
** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **
** REFERENCED ON IT **
** CUSTOMER PICK-UP HRS / 9:00 AM TO 4:00 PM **
*** TEL. 800-926-2600 ***

* WE STOCK STAINLESS STEEL!!!! *
* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT *

PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE ADDED TO EVERY ORDER.

Order Totals: 12 Items 1,298 LBS

Material Processing Freight Other Taxes ORDER AMT
3,035.40 25.00 397.87 3,458.27

Taxes: ONHSTS 397.87

07/20/11
11:10 AM EDT

S T E L f a x

From: THYSSENKRUPP MATERIALS NA
STAN IVERS
Tel: 905 669 9444
Fax: 9057389033

To: DART AEROSPACE
Attn: 96294
Tel: 613-632-9577
Fax: 613-632-1053
Number of Pages: 2

Subject: Sales Acknowledgement

20Jul11 11:09 SALES ACKNOWLEDGMENT No: PEC ST-352182
 Sold By:
 THYSSENKRUPP MATERIALS NA
 2821 LANGSTAFF ROAD
 CONCORD, ONTARIO L4K 5C6
 Tel: 905 669 9444 Fax: 9057389033

Sold To: (20115)
 DART AEROSPACE
 1270 ABERDEEN ST
 HAWKESBURY, ON K6A 1K7

Ship To: (1)
 DART AEROSPACE
 1270 ABERDEEN ST
 HAWKESBURY, ON K6A 1K7

Trm NET 30 DAYS/NET 30 JOURS Ord 20Jul11 Due 25Jul11
 Frt PREPAID Via VIM TRANSFER TRUCK FOB CINCORD
 Con 96294 PO/Rel 14519
 Slp STAN IVERS (905-532-1350) Tel 613-632-9577 Fax 613-632-1053

=====
 S A L E S A C K N O W L E D G M E N T SO No PEC ST-352182
 Test Certs: Chem Y Phys Y 1 Original copies with Shipment, 1 with Invoice

1 ALUMINUM SHEET 2024 -T3 . 0320 Nom X 48.0000" X 144.0000"	2 PCS	43 LBS
MATERIAL	2 PCS @ 148.5000 EA	297.00
2 STAINLESS STEEL FLAT BAR 304-L HRAP . 375" x 3.00" X 108.7500"	1 PCS	35 LBS
MATERIAL	9 ' . 7500 " @ 15.2099 FT	9 ' . 7500 " 137.84
3 ALUMINUM SHEET 6061 T6 . 1000 Nom X 48.0000" X 144.0000"	2 PCS	135 LBS
MATERIAL	2 PCS @ 215.8000 EA	431.60

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR
TO SHIPPING.

ATTN: CHANTAL/LINDA
** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **
** REFERENCED ON IT **
** CUSTOMER PICK-UP HRS / 9:00 AM TO 4:00 PM **
*** TEL. 800-926-2600 ***

* WE STOCK STAINLESS STEEL!!!! *
* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT *

***PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE
ADDED TO EVERY ORDER. ***

Order Totals:	3 Items	213 LBS			
Material	Processing	Freight	Other	Taxes	ORDER AMT
866.44				112.64	979.08
ONHSTS	112.64				

Page

Tables

Purchase Order Receipt Listing

Page 1 of 2

Friday, July 22, 2011 11:21:04 AM

All amounts are calculated in domestic currency.

All Vendors PO ID PO14519 All Receipt Dates All Line Item Types
All Item ID/GL/WOs All Rec. Employees All Currencies
Grouped by Vendor ID

Purchase Order ID/Curr Type	Line Nbr/Insp Req	Project ID	Reference/Description/Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/Recv Value	Inspected Qty/Rejected Qty (PO U/M)	MRB Qty/MRB Reject Qty	Book Amt	
PO14519 CND	2 No	VC-COP001	Thyssenkrupp Materials CA Ltd	M303R0.625 303 Round Bar 0.625" 118400	f f	7/22/2011 12.0000	7/22/2011 DESJ02	12.0000	\$5.55 \$66.60	0.0000 0.0000	0 0	\$66.60
	3 No			M303R0.750 303 Round Bar 0.750	f f	7/22/2011 60.0000	7/22/2011 DESJ02	60.0000	\$3.86 \$231.60	0.0000 0.0000	0 0	\$231.60
	5 No			M304S20GA 304/316 .040 Sheet	sf sf	7/22/2011 192.0000	7/22/2011 DESJ02	192.0000	\$3.09 \$592.45	0.0000 0.0000	0 0	\$592.45
	6 No			M304S22GA 304/316 .032 Sheet	sf sf	7/22/2011 64.0000	7/22/2011 DESJ02	64.0000	\$2.97 \$190.00	0.0000 0.0000	0 0	\$190.00
	10 No			M6061T6B0.187X04. f 000 6061-T6 Bar .187 x 4.00 118400	f f	7/22/2011 20.0000	7/22/2011 DESJ02	20.0000	\$1.89 \$37.80	0.0000 0.0000	0 0	\$37.80
	11 No			M6061T6B0.500X12. f 000 6061-T6 Bar .500 x 12.00 118400	f f	7/22/2011 48.0000	7/22/2011 DESJ02	48.0000	\$15.32 \$735.36	0.0000 0.0000	0 0	\$735.36
	12 No			M6061T6B0.625X02. f 500 6061-T6 Bar .625 x 2.50 118400	f f	7/22/2011 12.0000	7/22/2011 DESJ02	12.0000	\$3.85 \$46.20	0.0000 0.0000	0 0	\$46.20

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
VendorID\Vendor Name	VC-COP001	Thyssenkrupp Materials CA Ltd									
PO14519	13		M6061T6B1.000X04. f 000		7/22/2011	7/22/2011	24.0000	\$9.89	0.0000	0	\$237.36
CAD	No		6061-T6 Bar 1.00 x f 4.00 118400		24.0000	DESJ02		\$237.36	0.0000	0	
	14		M6061T6B1.500X01. f 250		7/22/2011	7/22/2011	12.0000	\$4.55	0.0000	0	\$54.60
	No		6061-T6 Bar 1.50 x f 1.25 118400		12.0000	DESJ02		\$54.60	0.0000	0	
	15		M6061T6B1.500X01. f 500		7/22/2011	7/22/2011	12.0000	\$5.74	0.0000	0	\$68.88
	No		6061-T6 Bar 1.50 x f 1.50 118400		12.0000	DESJ02		\$68.88	0.0000	0	
	17		M6061T6B0.500X24. f 000		7/22/2011	7/22/2011	2.5000	\$57.00	0.0000	0	\$142.50
	No		6061-T6 BAR .500" f X 24.000" 118400		2.5000	DESJ02		\$142.50	0.0000	0	
											Total Received Quantity: 458.5000
											Total Qty to Inspect (PO U/M): 0.0000
											Total Reject Quantity: 0.0000
											Total Receipt Value: \$2,403.35
											Total Balance Due Quantity: 0.0000